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# More Precision

**eddyNCDT** // Inductive sensors based on eddy currents





**Miniature  
sensor design**



**M12 controller - Integration  
into spindle or flange mounting**



**Sensors for ferromagnetic and  
non-ferromagnetic targets**



**Temperature measurement  
integrated**

### Measuring the thermal extension of spindles

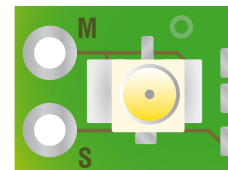
The SGS4701 displacement measuring system (Spindle Growth System) is developed specifically for high speed milling machine applications. Due to high machining speeds and the heat generated, the linear thermal expansion of the spindle in precision machine tools needs to be compensated for in order to keep the tool in a defined position at all times. The SGS sensor measures the thermal and centrifugal force expansion of the spindle. These measurement values are fed into the CNC machine tool as correctional values, compensating for any positioning errors.

The SGS4701 operates on the eddy current measuring principle. This non-contact measurement method is wear-free. Furthermore, the measurement procedure is resistant to disturbances such as heat, dust and oil.

### System design

The SGS 4701 consists of a sensor, a sensor cable and a controller, factory calibrated for ferromagnetic and non-ferromagnetic targets. Two miniature sensors enable it to be installed directly in the spindle, where the measurements take place, typically on the labyrinth-ring of the spindle. As well as measuring linear thermal expansion, the temperature of the sensor is also detected and output. The compact controller can be installed on the spindle housing via a flange or directly in the spindle.

The sensor cable must not be shortened as functionality loss may arise. Removing the connector is only permitted behind the plug-sided crimp when using the solder connections.



**S** = signal = inner conductor  
**M** = ground = shield = outer conductor

### Customer-specific adjustment

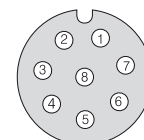
For individual installation situations and measurement objects, sensor and controller can be adjusted in the factory. This enables to achieve the best possible measurement accuracy.

### Pin assignment for power supply and signal

Pin	Assignment	Color (cable: PC4701-x)
1	GND	White
2	Supply 12 ... 32 VDC	Brown
3	Displacement signal	Green
4	Temperature signal	Yellow
5	n.c.	Gray
6	internal	Pink
7	internal	Blue
8	n.c.	Red



**5-pin housing connector M12x1  
View on pin side**



Model		SGS4701
Measuring range		500 $\mu\text{m}$ (optional 250 $\mu\text{m}$ <sup>1)</sup> )
Start of measuring range		100 $\mu\text{m}$ (optional 50 $\mu\text{m}$ <sup>1)</sup> )
Resolution <sup>2)</sup>		0.5 $\mu\text{m}$
Frequency response (-3dB)		2000 Hz
Linearity		$< \pm 2 \mu\text{m}$
Temperature stability	Sensor	$< 300 \text{ ppm FSO} / \text{K}$
	Controller	$< 1000 \text{ ppm FSO} / \text{K}$
Temperature compensation	Sensor	+10 ... +80 °C
	Controller	+10 ... +70 °C
Min. target size (flat)		8 mm
Target material <sup>3)</sup>		Steel, aluminum
Supply voltage		12...32 VDC
Analog output	Displacement	0.5 ... 9.5 V (100 ... 600 $\mu\text{m}$ , optional 50 ... 300 $\mu\text{m}$ )
	Temperature	0.5 ... 9.5 V (0 ... +90 °C)
Connection		Sensor: integrated cable <sup>4)</sup> , standard length 1 m (0.4 ... 1.5 m on request), min. bending radius 12 mm Supply/signal: 8-pole M12 connector (cable see accessories)
Temperature range	Sensor	0 ... +90 °C
	Controller	+10 ... +70 °C
Shock (DIN-EN 60068-2-29)		50 g / 6 ms in each direction, 1000 shocks each
Vibration (DIN-EN 60068-2-6)		20 g / 10 ... 3000 Hz
Protection class (DIN-EN 60529)		IP67 (plugged)
Weight <sup>5)</sup>		approx. 85 g

FSO = Full Scale Output

<sup>1)</sup> For OEM modifications: sensor with a measuring range of 250  $\mu\text{m}$  and an offset of 50  $\mu\text{m}$  are possible

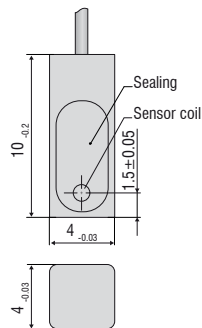
<sup>2)</sup> Static, relates to mid of measuring range

<sup>3)</sup> Steel: St37 steel DIN1.0037 / aluminum: AlCuMgPb3.1645

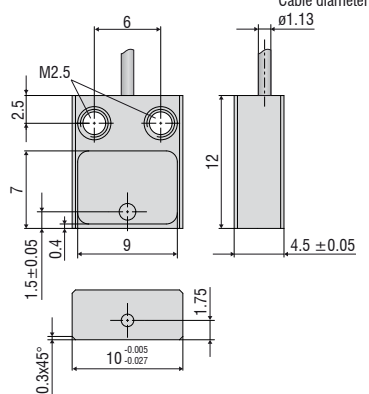
<sup>4)</sup> Detailed cable specifications can be found in the operating instructions

<sup>5)</sup> Total weight for controller, cable and sensor

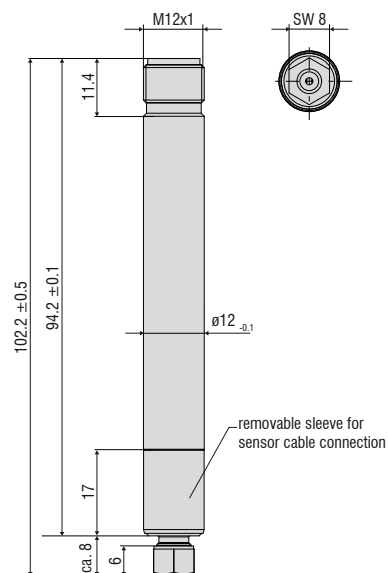
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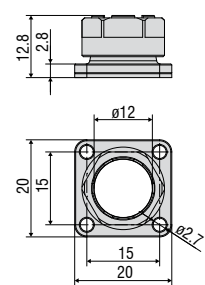
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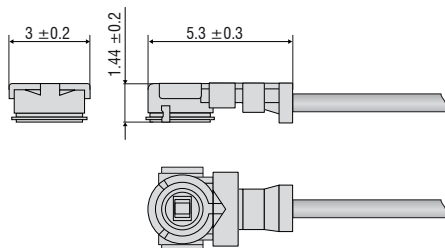
Controller



Clamping flange (optional)



Connector (max. 20 mating cycles possible)



Dimensions in mm, not to scale.

## Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



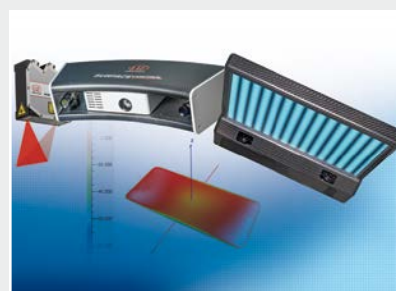
Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection