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Business Hours: Monday - Friday 8:30AM - 6:15PM

More Precision

optoNCDT // Laser displacement sensors (triangulation)



optoNCDT 1320



The optoNCDT 1320 is a very compact laser triangulation sensor intended for entry-level precision measurement tasks. This series is used to measure displacement, distance and position. The controller is integrated in the housing which considerably simplifies the installation procedure.

Since the sensor is extremely compact, it can also be integrated into restricted installation space. Due to its low weight, the optoNCDT 1320 is ideally suitable for applications with high accelerations, e.g., on the robot arm or in pick-and-place machines. The optoNCDT 1320 offers high measurement accuracy and adjustable measuring rates up to 2 kHz. The Active Surface Compensation (ASC) provides stable distance signal control regardless of target color or brightness. Very small objects can be detected reliably due to the small and sharply projected measurement spot size.

Unique ease of use

The optoNCDT 1320 models enable quick sensor commissioning using the multifunction sensor button. If required, further sensor settings can be made via the web interface. With the "Standard", "Changing surfaces" and "Material with penetration" settings included in the web interface, precise measurement results are easily achieved without any complex optimization. The quality slider enables the sensor to be adapted to static and dynamic processes.



| Model | | ILD1320-10 | ILD1320-25 | ILD1320-50 | ILD1320-100 |
|---------------------------------|-------------------|--|----------------------------|----------------------------|--------------------|
| Measuring range | | 10 mm | 25 mm | 50 mm | 100 mm |
| Start of measuring range | | 20 mm | 25 mm | 35 mm | 50 mm |
| Mid of measuring range | | 25 mm | 37.5 mm | 60 mm | 100 mm |
| End of measuring range | | 30 mm | 50 mm | 85 mm | 150 mm |
| Measuring rate 1) | | 4 adjustable stages: 2 kHz / 1 kHz / 0.5 kHz / 0.25 kHz | | | |
| Linoarity | | $<\pm10\mu{ m m}$ | $<\pm25\mu{ m m}$ | $<\pm50\mu{ m m}$ | $<\pm100\mu{ m m}$ |
| Lineanty | | < ±0.10 % FSO | | | |
| Repeatability 2) | | 1 <i>µ</i> m | 2.5 <i>µ</i> m | 5 <i>µ</i> m | 10 <i>µ</i> m |
| Temperature stability | | ±0.015 % FSO / K | | ±0.01 % FSO / K | |
| Light spot diameter (±10 %) | SMR | 90 x 120 μm | 100 x 140 μm | 90 x 120 μm | 750 x 1100 μm |
| | MMR | 45 x 40 μm | 120 x 130 µm | 230 x 240 µm | |
| | EMR | 140 x 160 μm | 390 x 500 μm | 630 x 820 µm | |
| | smallest diameter | 45 x 40 μ m with 24 mm | 55 x 50 μm with 31 mm | 70 x 65 μ m with 42 mm | - |
| Light source | | Semiconductor laser < 1 mW, 670 nm (red) | | | |
| Laser safety class | | Class 2 in accordance with DIN EN 60825-1: 2015-07 | | | |
| Permissible ambient light 3) | | 30,000 lx 20,000 lx | | | |
| Supply voltage | | 11 30 VDC | | | |
| Power consumption | | < 2 W (24 V) | | | |
| Signal input | | 1 x HTL laser on/off; 1 x HTL multifunction input: trigger in / zero setting / mastering / teach | | | |
| Digital interface | | RS422 (16 bit) / PROFINET 4) / EtherNet/IP 4) | | | |
| Analog output | | 4 20 mA (12 bit, freely scalable within the measuring range) $^{\scriptscriptstyle (5)}$ | | | |
| Switching output | | 1 x error output: npn, pnp, push pull | | | |
| Connection | | integrated cable 3 m, open ends, minimum bending radius 30 mm (fixed installation) | | | |
| Installation | | Screw connection via two mounting holes | | | |
| Temperature range | Storage | -20 +70 °C (non-condensing) | | | |
| | Operation | 0 +50 °C (non-condensing) | | | |
| Shock (DIN EN 60068-2-29) | | 15 g / 6 ms in 3 axes, 1000 shocks each | | | |
| Vibration (DIN EN 60068-2-6) | | 20 g / 20 500 Hz in 3 axes, 2 directions and 10 cycles each | | | |
| Protection class (DIN EN 60529) | | IP65 | | | |
| Material | | Aluminum housing | | | |
| Weight | | approx. 30 g (without cable), approx. 145 g (incl. cable) | | | |
| Control and display elements | | Select button: zero, teach, factory setting; Web interface for setup with defined presets [®] ; 2 x color LEDs for power / status | | | |

FSO = Full Scale Output

FSD = Full Scale Output
 SMR = Start of measuring range, MMR = Mid of measuring range, EMR = End of measuring range
 The specified data apply to white, diffuse reflecting surfaces (Micro-Epsilon reference ceramic for ILD sensors)
 ¹⁾ Factory setting 1 kHz; modifying the factory setting requires the IF2001/USB converter (see accessories)
 ²⁾ Measuring rate 1 kHz; median 9
 ³⁾ Illuminant: light bulb

"Illuminant. light bond
 Connection via interface module (see accessories)
 The D/A conversion is executed at 12 bits
 Connection to PC via IF2001/USB (optionally available)

40 Accessories

optoNCDT

Accessories for all optoNCDT series (except for LD16x0)

Power supply

 PS 2020 (power supply 24 V / 2.5 A, input 100 - 240 VAC, output 24 VDC / 2.5 A, mounting onto symmetrical standard rail 35 mm x 7.5 mm, DIN 50022)

Controller unit for evaluation and signal conversion

 C-Box/2A (controller for conversion and evaluation of up to 2 sensor signals)

Interface card

 IF2008PCI / IF2008PCIe (interface card for multiple signal processing; analog and digital interfaces)

USB converter

- IF2001/USB RS422/USB converter (converter for digital signals in USB)
- IF2004/USB 4-channel RS422/USB converter (converter for up to 4 digital signals in USB)

Interface module for Industrial Ethernet connection

- IF2030/PNET
- IF2030/ENETIP

Accessories optoNCDT 1420/1402CL1

Supply and output cable (drag-chain suitable)

- PCF1420-1/I (1 m, output 4 ... 20 mA)
- PCF1420-1/I(01) (1 m, output 4...20 mA)
- PCF1420-3/I (3 m, output 4 ... 20 mA)
- PCF1420-6/I (6 m, output 4 ... 20 mA)
- PCF1420-10/I (10 m, output 4 ... 20 mA)
- PCF1420-15/I (15 m, output 4 ... 20 mA)
- PCF1420-3/U (3 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-6/U (6 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-10/U (10 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-15/U (15 m, with integrated resistor, output 1 ... 5 VDC)*
- PCF1420-3/IF2008 (3 m, interface and supply cable)
- PCF1420-6/IF2008 (6 m, interface and supply cable)
- PCF1420-10/IF2008 (10 m, interface and supply cable)
- PCF1420-3/C-Box (3 m)
- * on request with output 2 ... 10 VDC

Supply and output cable, suitable for use with robots

(available in 90° version)

- PCR1402-3/I (3 m)
- PCR1402-6/I (6 m)
- PCR1402-8/I (8 m)

Accessories for optoNCDT 1610/1630 Supply and output cable

■ PC1605-3 (3 m)

- = FC1000-3 (311)
- PC1605-6 (6 m)
- PC1607-5/BNC (5 m, BNC connector)

Accessories for optoNCDT 1750BL / 1750DR / 1710 / 1710BL

Supply and output cable (drag-chain suitable)

- PC1700-3 (3 m)
- = PC1700-10 (10 m)
- PC1700-10/IF2008 (10 m, for use with interface card IF2008)
- PC1750-3/C-Box (3 m)
- PC1750-6/C-Box (6 m)
- = PC1750-9/C-Box (9 m)

Supply and output cable (suitable for use with robots)

- PCR1700-5 (5 m)
- PCR1700-10 (10 m)

Supply and output cables for temperatures up to 200 °C

- = PC1700-3/OE/HT (3 m)
- = PC1700-6/OE/HT (6 m)
- PC1700-15/OE/HT (15 m)

Protection housing

- SGH model (sizes S and M)
- SGHF model (sizes S and M)
- SGHF-HT model

Accessories for optoNCDT 2300/2300LL/2300BL/ 2300-2DR

Supply and output cable

- PC2300-0,5Y (connection cable to PC or PLC; for operation a PC2300-3/SUB-D will be required)
- PC2300-3/SUB-D (3 m; for operation a PC2300-0,5Y will be required)
- PC2300-3/IF2008 (interface and supply cable)
- PC2300-3/OE (3 m)
- PC2300-6/OE (6 m)
- PC2300-9/OE (9 m)
- = PC2300-15/OE (15 m)
- PC2300-3/C-Box/RJ45 (3 m)
- * other cable lengths on request

Protection housing

- SGH model (sizes S and M)
- SGHF model (sizes S and M)
- SGHF-HT model

Supply and output cables for temperatures up to 200 °C

- = PC2300-3/OE/HT (3 m)
- = PC2300-6/OE/HT (6 m)
- = PC2300-9/OE/HT (9 m)
- = PC2300-15/OE/HT (15 m)



optoNCDT Demo Tool

The scope of supply includes a software for easy sensor configuration. The settings can be implemented conveniently via a Windows user interface on the PC. The sensor parameters are transmitted to the sensor via the serial port and can also be saved if required. The software is available as single and multi-channel version. The sensor is connected to the PC via the sensor cable using a USB converter. [for any ILD sensor]

Free download

Download free of charge from www.micro-epsilon.com/download: software, driver and well-documented driver DLL for easy sensor integration in existing or customer software.

Protection housing for demanding environments

To protect the optoNCDT laser sensors in harsh environments, protective housings are available in different designs.

SGH model

Completely enclosed housing with an integrated front window, where the sensor measures through the window. The water-resistant housing provides protection against solvents and detergents.

SGHF model

With window and compressed-air connection ideal for high ambient temperatures. The integrated air cooling of the housing offers optimum protection for the sensor.

SGHF-HT model

This water-cooled protection housing with window and compressed-air connection is designed for measurement tasks in ambient temperatures up to 200 °C. Suitable for all long-range sensors optoNCDT 1710 optoNCDT 1750-500 and optoNCDT 1750-750 optoNCDT 2310 optoNCDT 2300 - 200 Maximum ambient temperature 200 °C Maximum temperature of cooling water T(max) = 10 °C Minimum water flow rate Q(min) = 3 liters/min



SGHx ILD size S (140x140x71 mm) for optoNCDT 1750 / 2300 dimensions 97x75 mm



SGHx ILD size M (140x180x71 mm) for optoNCDT 1750 / 2300 dimensions 150x80 mm

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IF2008PCI/IF2008PCIe - PCI Interface card for synchronous data acquisition

The absolutely synchronous data acquisition is a decisive factor for the planarity or thickness measurement using several laser sensors. The IF2008PCI interface card is designed for installation in PCs and enables the synchronous capture of four digital sensor signals and two encoders. The data are stored in a FIFO memory in order to enable resource-saving processing in blocks in the PC. The IF2008E expansion board enables to detect in addition two digital sensor signals, two analog sensor signals and eight I/O signals.

Special features

- IF2008 basic printed circuit board: 4 digital signals and 2 encoders
- IF2008E Expansion board: 2x digital signals, 2x analog signals and 8x I/O signals



IF2001/USB converter RS422 to USB

The RS422/USB converter transforms digital signals from a laseroptical sensor into a USB data packet. The sensor and the converter are connected via the RS422 interface of the converter. Data output is done via USB interface. The converter loops through further signals and functions such as laser on/off, switch signals and function output. The connected sensors and the converter can be programmed through software.



IF2004/USB: 4-channel converter from RS422 to USB

The RS422/USB converter is used for transforming digital signals from up to four optical sensors into USB data signals. The converter has four trigger inputs and a trigger output for connecting additional converters. Data is output via an USB interface. The connected sensors and the converter can be programmed through software.

Special features

- 4x digital signals via RS422
- 4x trigger inputs, 1x trigger output
- Synchronous data acquisition
- Data output via USB



C-Box/2A Controller for D/A conversion and evaluation

C-Box/2A is used for fast D/A conversion of two digital input signals or for evaluating two digital sensor signals. The controller is compatible with the optoNCDT 1420, 1750 und 2300 models. Handling of the C-Box/2A and of the connected sensors are performed via web interface. Averaging functions, thickness, diameter, step and inclinations can be calculated. The D/A conversion is executed at 16 bit and max. 70 kHz.

Special features

- Trigger input
- Multi-function output
- Measurement value output via Ethernet, USB, analog output
 4 ... 20 mA / 0 ... 5 V / 0 ... 10 V / ±5 V / ±10 V
 (scalable via web interface)
- 2x switching outputs for sensors or C-Box/2A status
- Parallel data output via 3 output interfaces



IF2030

Interface module for Industrial Ethernet connection

The IF2030 interface modules are designed for easy connection of Micro-Epsilon sensors to Ethernet-based fieldbuses, e.g., plant control systems. The PROFINET and Ethernet/IP modules are compatible with sensors that output data via an RS422 or RS485 interface. These modules operate on the sensor side with up to 4 MBd and have two network connections for different network topologies. Installation in switching cabinets is via a DIN rail.



Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Optical micrometers and fiber optics, measuring and test amplifiers



Sensors and measurement devices for non-contact temperature measurement



Color recognition sensors, LED analyzers and inline color spectrometers



Measuring and inspection systems for metal strips, plastics and rubber



3D measurement technology for dimensional testing and surface inspection



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