



**SCIENCE  
GATE**  
Your Automation Partner



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Business Hours: Monday - Friday 8:30AM - 6:15PM

# More Precision

**confocalDT** // Confocal chromatic measuring system





-  **Measuring rate up to 10kHz**
-  **ETHERNET / EtherCAT / RS422 / PROFINET / Ethernet/IP / Analog**
-  **Fast surface compensation**
-  **Configuration via web interface**
-  **Submicrometer resolution**
-  **Multi-layer thickness measurement**
-  **Robust design with passive cooling**

The universal confocalDT IFC2451 controllers are used for various industrial measurement tasks. Due to their excellent signal-to-noise ratio, these controllers achieve measuring rates of 10 kHz with white light LEDs.

The active exposure regulation feature in the CCD line enables accurate, fast surface compensation on changing surfaces during dynamic measurement processes.

Due to a user-friendly web interface, no additional software is necessary to configure the controller and the sensors. Data output is via Ethernet, EtherCAT, RS422 or analog output.

The confocalDT controllers are used for complex distance and thickness measurements and can be combined with any IFS sensor. Furthermore, up to 6 peaks are provided which allows for the thickness of transparent, multi-layer objects to be measured. Optical signals are transferred between sensor and controller via optical fibers.



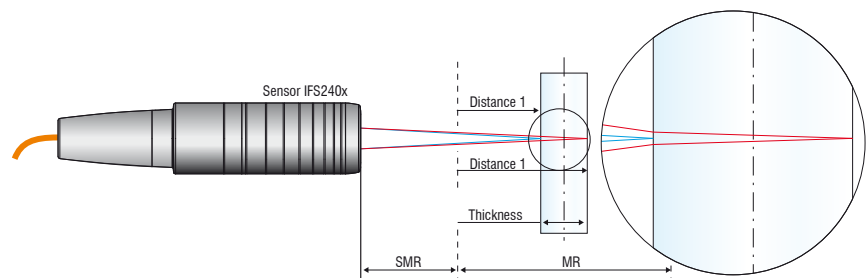
The web interface can be accessed via Ethernet and provides set up and configuration options for controller and sensors. For thickness measurements, materials are stored in an expandable materials database.

confocalDT 2451

Material database

Material name	Description	Refractive index n at 400nm	Refractive index n at 587nm	Refractive index n at 650nm	Apex value $\alpha$	Distors
Vacuum	Vacuum (Luft)	1.000000	1.000000	1.000000		
Water	Water	1.333171	1.333044	1.331155		
Ethanol	Alkohol (ethyl alcohol)	1.361400	1.361400	1.361400		
Acrylic	Acrylat, Plexiglas (polymethylmethacrylat, Plexiglas)	1.493628	1.493668	1.493938		
PMMA	Polyethylmethacrylat, Plexiglas, Acrylat (acrylic glass)	1.497761	1.491756	1.492000		
PMMA	Polyethylmethacrylat, Plexiglas (acrylic glass)	1.534000	1.534000	1.534000		
PS	Polystyrol, Styropor, Styrol (acrylic glass)	1.494079	1.490481	1.490481		
PC	Polycarbonat, Makrolon, Lexan, Makrolon (acrylic glass)	1.585435	1.586470	1.579054		
Fused silica	Quarzglas, Silikonoxid	1.461726	1.458964	1.456767		

**EtherCAT**  
Conformance tested  
EtherCAT Conformance tested: IFC2451



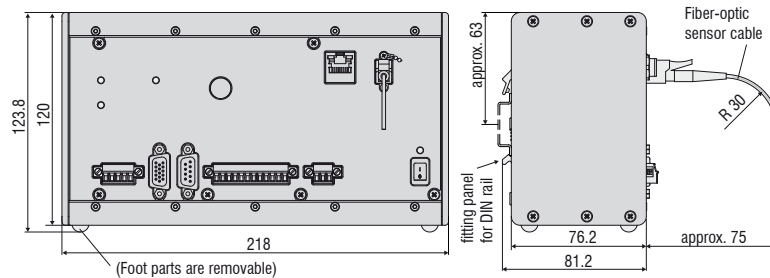
Model	IFC2451	IFC2451MP
Resolution	Ethernet/EtherCAT RS422 analog	1 nm 18 bit 16 bits (teachable)
Measuring rate		continuously adjustable from 100 Hz to 10 kHz
Linearity		typ. < $\pm 0.025\%$ FSO (depends on sensor)
Multi peak measurement	1 layer	5 layers
Light source		internal white LED
No. of characteristic curves		up to 20 characteristic curves for different sensors per channel, selection via table in the menu
Permissible ambient light <sup>1)</sup>		30,000 lx
Synchronization		yes
Supply voltage		24 VDC $\pm 15\%$
Power consumption		approx. 10 W
Signal input		sync-in / trig-in; 3x encoder (A, B, index)
Digital interface		Ethernet; EtherCAT; RS422; PROFINET <sup>2)</sup> ; EtherNet/IP <sup>2)</sup>
Analog output		Current: 4 ... 20 mA; voltage: 0 ... 10 V / -10 ... +10 V (16 bit D/A converter)
Switching output		Error1-Out, Error2-Out
Digital output		sync-out
Connection	optical electrical	pluggable optical fiber via E2000 socket, length 2 m ... 50 m, min. bending radius 30 mm 3-pin supply terminal strip; Encoder connection (15-pin, HD-Sub socket, max. cable length 3 m); RS422 connection socket (9-pin, Sub-D, max. cable length 30 m); 3-pin output terminal strip (max. cable length 30 m); 12-pin I/O terminal strip (max. cable length 30 m); RJ45 socket for Ethernet / EtherCAT (max. cable length 100 m)
Installation		free-standing, DIN rail mounting
Temperature range	Storage Operation	-20 ... +70 °C +5 ... +50 °C
Shock (DIN EN 60068-2-27)		15 g / 6 ms in XYZ axis, 1000 shocks each
Vibration (DIN EN 60068-2-6)		2 g / 20 ... 500 Hz in XYZ axis, 10 cycles each
Protection class (DIN EN 60529)		IP40
Material		Aluminum
Weight		approx. 2.2 kg
Compatibility		compatible with all confocalDT sensors
No. of measurement channels		1
Control and display elements		ON/OFF switch; multifunction button (for dark alignment and reset to factory settings after 10 s); 4x LEDs for intensity, range, status and supply voltage

FSO = Full Scale Output

<sup>1)</sup> Illuminant: light bulb

<sup>2)</sup> Optional connection via interface module (see accessories)

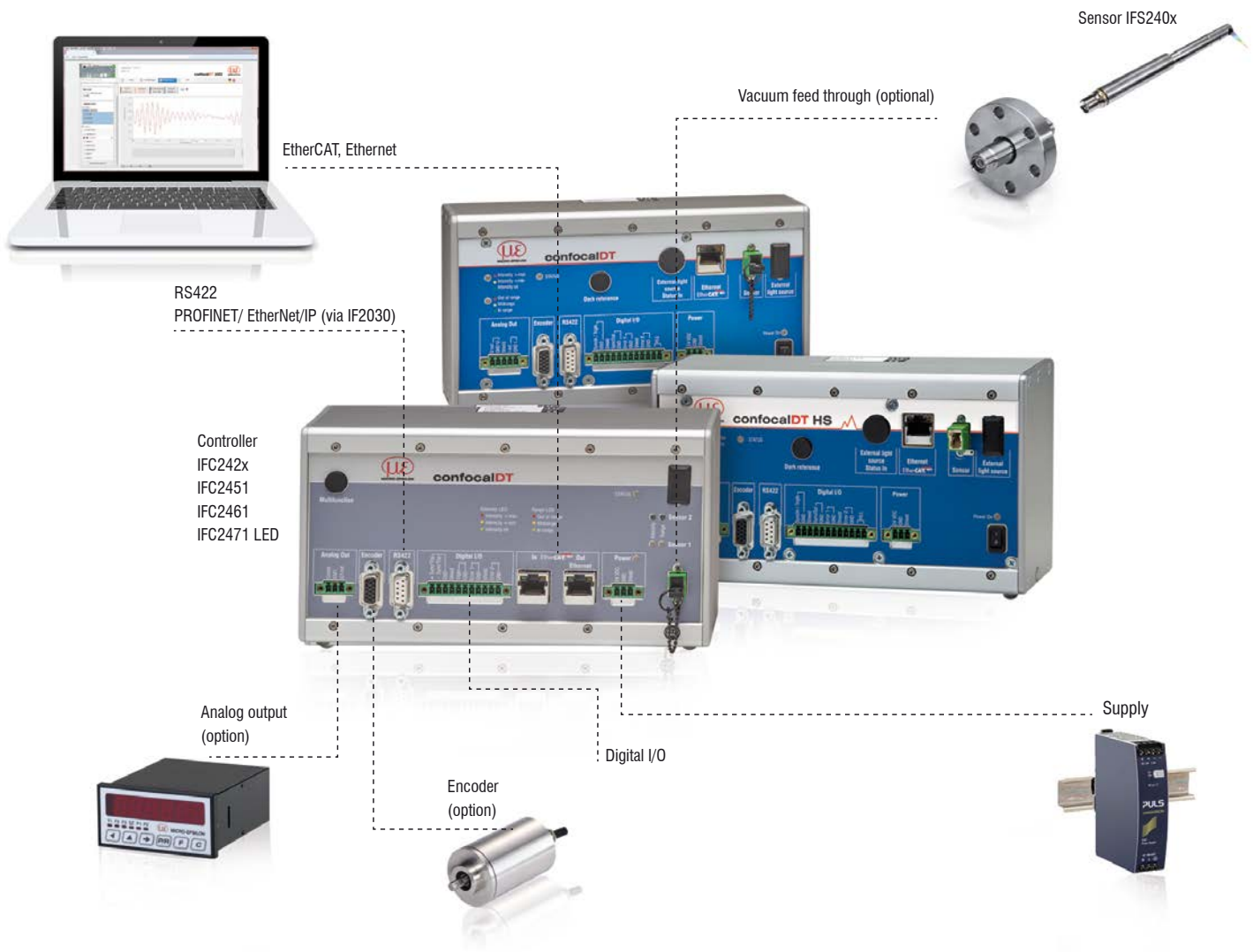
IFC2451 controller



**System design**

The confocalDT system consists of:

- Sensor IFS240x
- Controller IFC24xx
- Fiber optic cable C24xx



Sensor IFS240x

Vacuum feed through (optional)

EtherCAT, Ethernet

RS422  
PROFINET/ EtherNet/IP (via IF2030)

Controller  
IFC242x  
IFC2451  
IFC2461  
IFC2471 LED

Analog output  
(option)

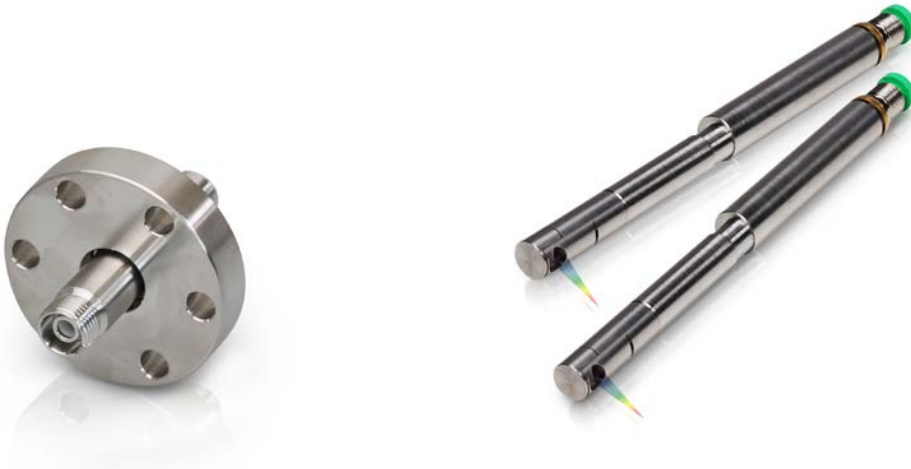
Digital I/O

Encoder  
(option)

Supply

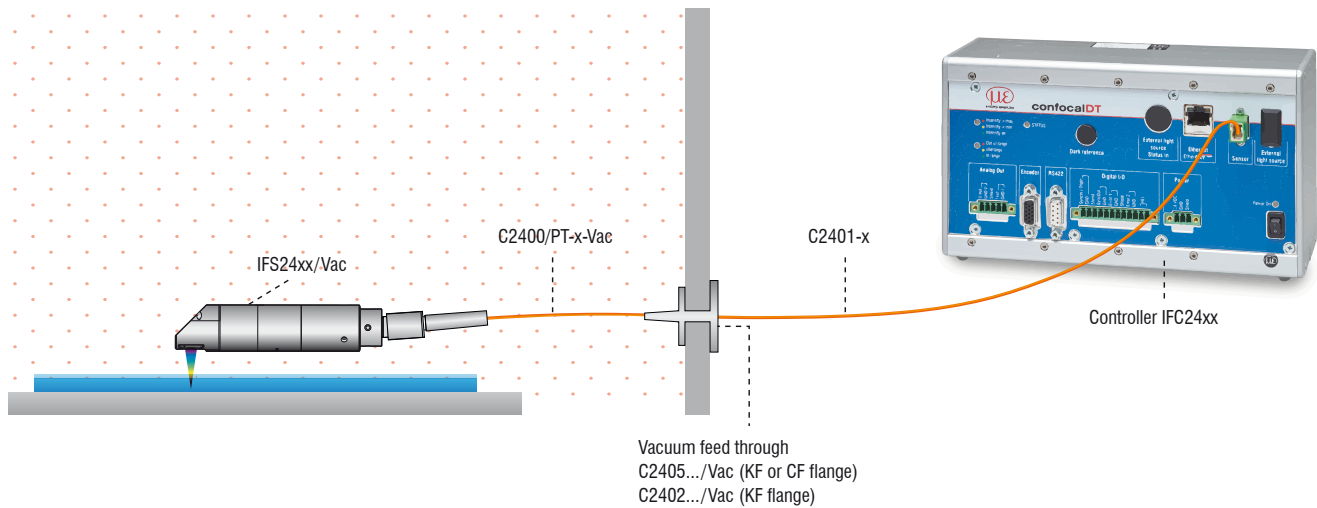
### Customer-specific modifications

Application examples are often found where the standard versions of the sensors and the controllers are performing at their limits. To facilitate such special tasks, it is possible to customize the sensor design and to adjust the controller accordingly. Common requests for modifications include changes in design, mounting options, customized cable lengths and modified measuring ranges.



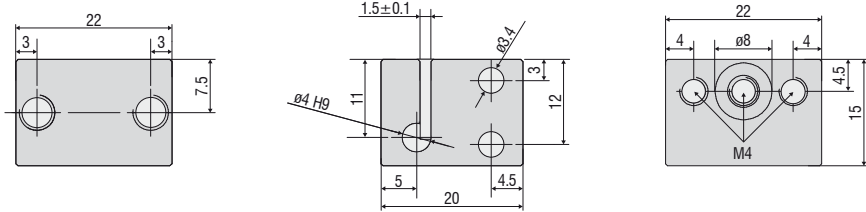
### Possible modifications

- Sensors with connector
- Cable length
- Vacuum suitability up to UHV
- Specific lengths
- Customer-specific mounting options
- Optical filter for ambient light compensation
- Housing material
- Measuring range / Offset distance



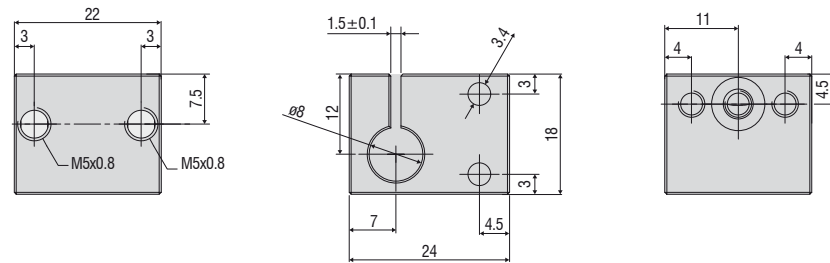
**Accessories: mounting adapter**

MA2402 for sensors 2402



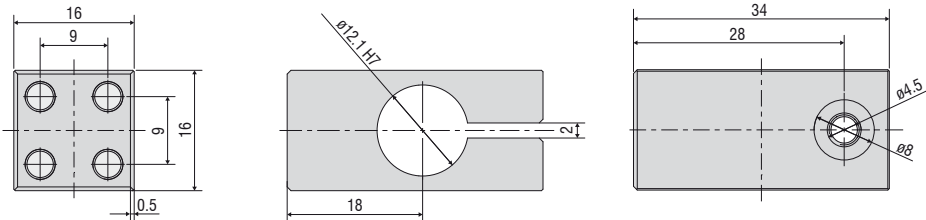
**Accessories: mounting adapter**

MA2403 for sensors 2403



**Accessories: mounting adapter**

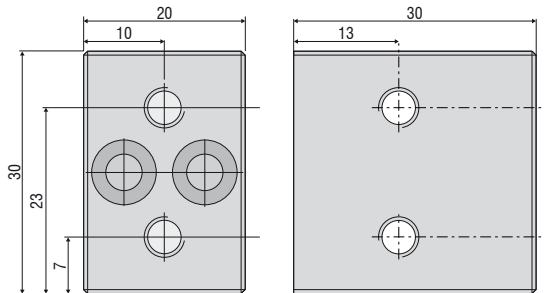
MA2404-12 for sensors IFS2404-2 / IFS2404/90-2 / IFS2407-0,1



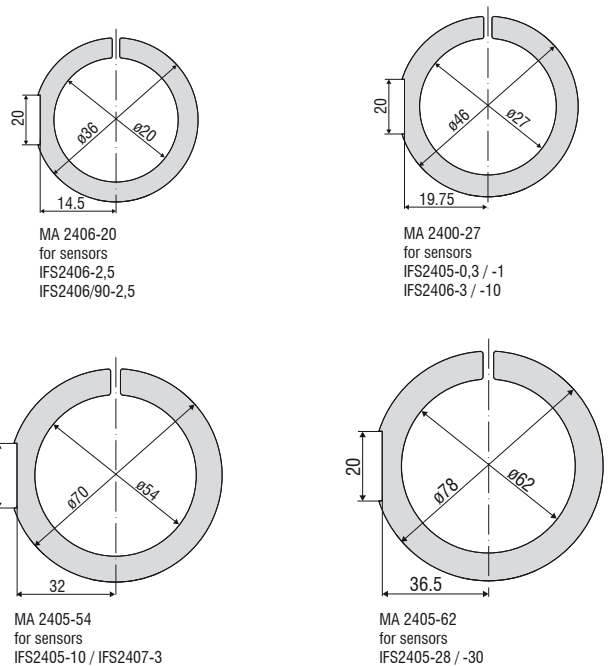
**Accessories: mounting adapter**

MA2400 for sensors IFS2405 / IFS2406 / IFS2407 (consisting of a mounting block and a mounting ring)

Mounting block



Mounting ring



## Accessories

### Software

IFD24xx-Tool Software demo tool included

### Accessories light source

IFL2422/LE Lamp module for IFC2422  
 IFL24x1/LED Lamp module for IFC24x1  
 IFL2451/LED(003) Lamp module for IFC2451(003)

### Cable extension for sensors

CE2402 cable with 2x E2000/APC connectors  
 CE2402-x Extension for optical fiber (3 m, 10 m, 13 m, 30 m, 50 m)  
 CE2402-x/PT Extension for optical fiber with protection tube for mechanical stress (3 m, 10 m, customer-specific length up to 50 m)

### Cable for IFS2404 sensors

C2404-x Optical fiber with FC/APC and E2000/APC connectors  
 Fiber core diameter 20  $\mu\text{m}$  (2 m)

### Cables for IFS2405/IFS2406/2407-0,1 sensors

C2401 cable with FC/APC and E2000/APC connectors  
 C2401-x Optical fiber (3 m, 5 m, 10 m, customer-specific length up to 50 m)  
 C2401/PT-x Optical fiber with protection tube for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m)  
 C2401-x (01) Optical fiber core diameter 26  $\mu\text{m}$  (3 m, 5 m, 15 m)  
 C2401-x(10) Drag-chain suitable optical fiber (3 m, 5 m, 10 m)

### C2400 cable with 2x FC/APC connectors

C2400-x Optical fiber (3 m, 5 m, 10 m, customer-specific length up to 50 m)  
 C2400/PT-x Optical fiber with protection tube for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m)  
 C2400/PT-x-Vac Optical fiber with protection tube suitable for use in vacuum (3 m, 5 m, 10 m, customer-specific length up to 50 m)

### Cable for IFS2407/90-0,3 sensors

C2407-x Optical fiber with DIN connector and E2000/APC (2 m, 5 m)

### Vacuum feed through

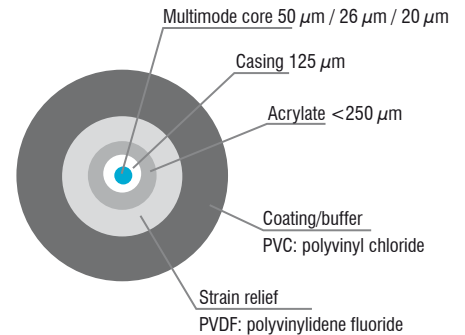
C2402/Vac/KF16 Vacuum feed through with optical fiber, 1 channel, vacuum side FC/APC non-vacuum side E2000/APC, clamping flange KF 16  
 C2405/Vac/1/KF16 Vacuum feed through on both sides FC/APC socket, 1 channel, clamping flange type KF 16  
 C2405/Vac/1/CF16 Vacuum feed through on both sides FC/APC socket, 1 channel, flange type CF 16  
 C2405/Vac/6/CF63 Vacuum feed through FC/APC socket, 6 channels, flange type CF 63

### Other accessories

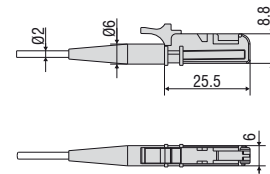
SC2471-x/USB/IND Connector cable IFC2451/61/71, 3 m, 10 m, 20 m  
 SC2471-x/IF2008 Connector cable IFC2451/61/71-IF2008, 3 m, 10 m, 20 m  
 PS2020 Power supply 24V / 2.5A  
 EC2471-3/OE Encoder cable, 3m  
 IF2030/PNET Interface module for PROFINET connection  
 IF2030/ENETIP Interface module for EtherNet/IP connection

### Optical fiber

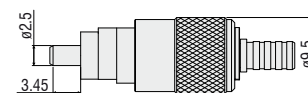
Temperature range : -50 °C to 90 °C  
 Bending radius: 30/40 mm



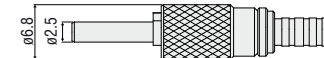
### E2000/APC standard connector



### FC/APC standard connector



### DIN connector



## Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



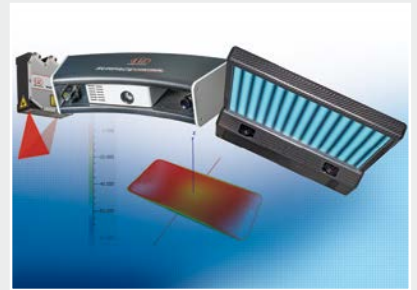
Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection