





### SCIGATE AUTOMATION (S) PTE LTD

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## More precision

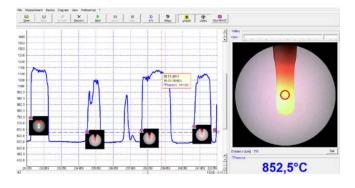
thermoMETER CTVideo/CSVideo // Infrared temperature sensors





- Parallel use of video module and crosshair laser sighting for measuring field adjustment (measuring fields from 0.5mm)
- Applicable in ambient temperatures up to 70°C without any additional cooling
- Measurements on hot metals, ceramics and composite materials
- Automatic snapshot feature for process monitoring and corresponding documentation

The video pyrometers thermoMETER CTVideo and CSVideo measure within the range from 50°C to 2200°C and are therefore ideally suited to high temperature applications. Response times from 1ms enable to integrate them fast and easily into the processes. The vario lenses allow for stepless focusing from a measurement distance of 90mm. Smallest objects from 0.5mm can therefore be measured reliably.

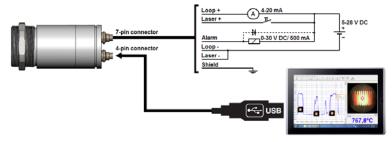


#### Software thermoMETER CTVideo and CSVideo

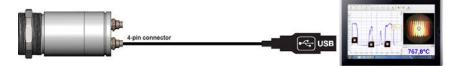
- Automatic snapshots (time- or temperature-dependent) for process monitoring and corresponding documentation
- Graphic display and recording of the measurement values
- Programming of sensor parameters and signal processing features
- Sensor remote monitoring

#### Operation modes (CS Video)

Analog operation mode: 4-20mA and alarm interface. Setup & installation via USB cable (hot Plug & Play)

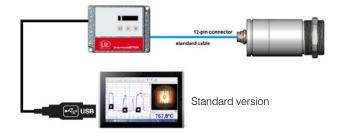


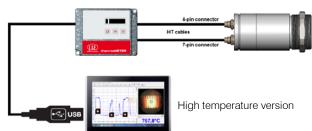
Digital operation mode: process control (Video and temperature) via software



#### Operation modes (CT Video)

Digital operation mode





Analog operation mode: 0-5V, 0-10V, 0-20mA and 4-20mA parallel to USB interface

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#### thermoMETER CSVideo M2



- Measuring range from 250 to 1600°C
- Optical resolution 150:1 / 300:1
- Spectral range 1.6µm
- Temperature value triggering with automatic snapshot
- Software Compact Connect included
- Parallel use of video module and crosshair laser sighting
- Manual focusing for measurement distances from 90mm
- Response times from 10ms

The video pyrometer thermoMETER CSVideo 2M combines the innovative crosshair laser sighting with a video module as visor assistance. It guarantees a reliable and precise measuring field adjustment in hard-to-reach areas and in cases of measurement objects being so hot that the laser visor is not visible anymore.

CSVideo is equipped with an integrated controller. As the entire electronics is in the sensor, the CSVideo is particularly suitable for applications in restricted construction spaces.

#### Optical parameters thermoMETER CSVideo M2

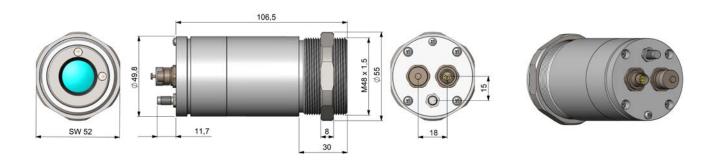
□ = smallest spot size (mm)

Standard	Focus								
SF150L	150:1	1.3	2.0	3.0	4.7	7.3	10.7	16.7	33.3
SF300H	300:1	0.7	1.0	1.5	2.3	3.7	5.3	8.3	16.7
distand	ce (mm)	200	300	450	700	1100	1600	2500	5000
Close Foo	cus								
CF150L	150:1	0.6	0.8	1.0	1.2	1.4	1.7		
CF300H	300:1	0.3	0.4	0.5	0.6	0.7	0.8		
distand	ce (mm)	90	120	150	180	210	250		

- The vario lenses of the CSVideo allow for stepless focusing from the desired measurement distance.
- The sensors are available in two lens versions:
  Standard focus (SF): adjustable from 200mm to infinity
  Close focus (CF): adjustable from 90mm to 250mm
- The following table contains examples of different measurement distances and the corresponding spot diameters:

therm	
MOME	

Model	CSVM-2LSF-C5	CSVM-2LCF-C5	CSVM-2HSF-C5	CSVM-2HCF-C5						
Optical resolution	150:1	150:1	300:1	300:1						
Temperature range <sup>1</sup>	250°C to	250°C to 800 °C 385°C to 1600°C								
Spectral range		1.6µm								
System accuracy <sup>2,3</sup>		±0.3% of reading +2°C								
Repeatability <sup>2</sup>	±0.1% of reading +1°C									
Temperature resolution		0.1K								
Response time (90% signal)		10ms								
Emissivity/Gain <sup>1</sup>		0.100 to	1.100							
Transmissivity/Gain <sup>1</sup>		0.100 to	1.000							
Signal processing <sup>1</sup>	peak hold, va	lley hold, average; extended	nold function with threshold a	and hysteresis						
Certificate of calibration		optional								
Outputs/analog	4 to 20mA									
Output impedances	max. $1000\Omega$ (In dependence on supply voltage)									
Alarm output	open-collector (0 to 30V / 500mA)									
Outputs/digital	USB 2.0, Ethernet (via optional USB server)									
Video sighting	digital (USB 2.0), 640 x 480 px, FOV 3.1° x 2.4°									
Cable length (analog + alarm)	3m, 8m, 15m									
Cable length (USB)	5m (incl.), 10m, 20m, 100m (via Ethernet)									
Current draw (laser)	45mA at 5V ; 20mA at 12V ; 12mA at 24V									
Power supply		5 to 28V DC								
Laser	Cli	class II, 635nm, 1mW, Laser ON/OFF via controller or software								
Environmental rating	IP 65 (N	IP 65 (NEMA-4), front mountable at vacuum processes (up to 10 - 3 mbar)								
Ambient temperature		-20°C to 70°C (50°C with Laser ON)								
Storage temperature		-40°C to 85°C								
Relative humidity		10 to 95%, non condensing								
Vibration sen	nsor IEC 68-2-6: 3 G, 11 up to 200Hz, any axis									
Shock sen	sensor IEC 68-2-27: 50 G, 11ms, any axis									
Weight		600g								



<sup>&</sup>lt;sup>1</sup> adjustable via programming keys or software <sup>2</sup> at ambient temperature 23 ±5°C; whichever is greater <sup>3</sup> temperature of the object >0°C



- Measuring range from 250 to 2200°C
- Optical resolution 150:1 / 300:1
- Spectral range 1.0 and 1.6μm
- Response time 1ms
- Temperature value triggering with automatic snapshot
- Software Compact Connect included
- Parallel use of video module and crosshair laser sighting
- Manual focusing for measurement distances from 90mm

The infrared video thermometers CTVideo M1/M2 allow a parallel use of video sighting and crosshair laser aiming for an optimal measuring field adjustment even in processes with limited access. Due to the short wave-length of  $1.0\mu m$  and  $1.6\mu m$ , the sensor reliably measures temperatures of metals or ceramics and reduces possible measuring errors with surfaces with low or unknown emissivity.

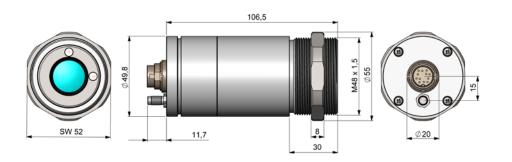
#### Optical parameters thermoMETER CTVideo M1/M2

□ = smallest spot size (mm)

Standard Focus										
SF150L	150:1	1.3	2.0	3.0	4.7	7.3	10.7	16.7	33.3	
SF300H/H1	300:1	0.7	1.0	1.5	2.3	3.7	5.3	8.3	16.7	
distance (mm)		200	300	450	700	1100	1600	2500	5000	
Close Focus	3									
CF150L	150:1	0.6	0.8	1.0	1.2	1.4	1.7			
CF300H/H1	300:1	0.3	0.4	0.5	0.6	0.7	0.8			
distanc	e (mm)	90	120	150	180	210	250			

- The vario lenses of the CTVideo allow for stepless focusing from the desired measurement distance.
- The sensors are available in two lens versions:
  Standard focus (SF): adjustable from 200mm to infinity
  Close focus (CF): adjustable from 90mm to 250mm
- The following table contains examples of different measurement distances and the corresponding spot diameters:

Model		CTVM-1LSF-C3	CTVM-1HSF-C3	CTVM-1H1SF-C3	CTVM-2LSF-C3	CTVM-2HSF-C3	CTVM-2H1SF-C3				
Optical resolution		150:1	300:1	300:1	150:1	300:1	300:1				
Temperature range <sup>1</sup>		485°C to 1050°C	650°C to 1800°C	800°C to 2200°C	250°C to 800°C	385°C to 1600°C	490°C to 2000°C				
Spectral range			1.0µm		1.6µm						
System accuracy 2,3		±0.3% of reading +2°C									
Repeatability <sup>2</sup>		±0.1% of reading +1°C									
Temperature resolution		0.1K	0.2K								
Response time (90% sig	nal)	1ms									
Emissivity/Gain <sup>1</sup>		0.100 to 1.100									
Transmissivity/Gain <sup>1</sup>		0.100 to 1.000									
Signal processing <sup>1</sup>		pea	ak hold, valley hold,	average; extended h	nold function with th	reshold and hystere	esis				
Certificate of calibration				optio	onal						
Outputs/analog		0/4 - 20mA, 0-5/10V thermocouple J, K									
Output impedances		mA max. $500\Omega$ (with 8-36 V DC) mV min. $100k\Omega$ load impedance thermocouple $20\Omega$									
Inputs		programmable functional inputs for external emissivity adjustment, ambient temperature compensation, trigger (reset of hold functions)									
Alarm output		open-collector (24V / 50mA)									
Outputs/digital		USB 2.0, Ethernet (via optional USB server)									
Video sighting		digital (USB 2.0) 640 x 480 px, FOV 3.1° x 2.4°									
Cable length (sensor-ele	ectronics)	3m (Standard), 5m, 10m									
Cable length (USB)		5m, extendable up to 100m over Ethernet									
Current draw		max. 160mA									
Power Supply		8-36V DC									
Laser		class II, 635nm, 1mW, Laser ON/OFF via controller or software									
Environmental rating		IP 65 (NEMA-4), front mountable at vacuum processes (up to 10 - 3 mbar)									
Ambient temperature		-20°C to 85°C (50°C with Laser ON)									
Storage temperature		-40°C to 85°C									
Relative humidity		10 to 95%, non condensing									
Vibration	sensor	IEC 68-2-6: 3 G, 11 up to 200Hz, any axis									
Shock	sensor	or IEC 68-2-27: 50 G, 11ms, any axis									
Weight	sensing head	600g									
	electronics	420g									



<sup>&</sup>lt;sup>1</sup> adjustable via programming keys or software <sup>2</sup> at ambient temperature 23 ±5°C; whichever is greater <sup>3</sup> temperature of the object >0°C



- Measuring range from 50 to 1800°C
- Optical resolution 60:1/100:1/300:1
- Spectral range 2.3µm
- Response time 1ms
- Temperature value triggering with automatic snapshot
- Software Compact Connect included
- Parallel use of video module and crosshair laser sighting
- Manual focusing for measurement distances from 90mm

The infrared video thermometer CTVideo M3 allows a parallel use of video sighting and crosshair laser aiming for an optimal measuring field adjustment even in processes with limited access. Due to the short wave-length of  $2.3\mu m$ , the sensor reliably measures temperatures of metals or composite material and reduces possible measuring errors with surfaces with low or unknown emissivity.

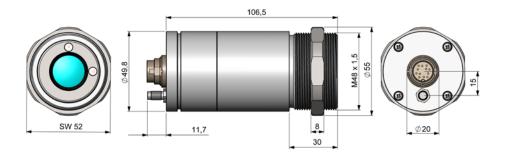
#### Optical parameters thermoMETER CTVideo M3

■ = smallest spot size (mm)

Standard Focus									
SF-60L	60:1	3.3	5.0	7.5	11.7	18.3	26.7	41.7	83.3
SF100H	100:1	2.0	3.0	4.5	7.0	11.0	16.0	25.0	50.0
SF300H1/H2/H3	300:1	0.7	1.0	1.5	2.3	3.7	5.3	8.3	16.7
distance	e (mm)	200	300	450	700	1100	1600	2500	5000
Close Focus									
CF-60L	60:1	1.5	2.0	2.5	3.0	3.5	4.2		
CF100h	100:1	0.9	1.2	1.5	1.8	2.1	2.5		
CF300H1/H2/H3	300:1	0.3	0.4	0.5	0.6	0.7	8.0		
distance	90	120	150	180	210	250			

- The vario lenses of the CTVideo allow for stepless focusing from the desired measurement distance.
- The sensors are available in two lens versions:
  Standard focus (SF): adjustable from 200mm to infinity
  Close focus (CF): adjustable from 90mm to 250mm
- The following table contains examples of different measurement distances and the corresponding spot diameters:

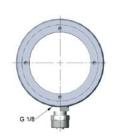
Modell		CTVM-3LSF-C3	CTVM-3HSF-C3	CTVM-3H1SF-C3	CTVM-3H2SF-C3	CTVM-3H3SF-C3					
Optical resolution		60:1 100:1 300:1									
Temperature range <sup>1</sup>		50°C to 400°C	100°C to 600°C	150°C to 1000°C	200°C to 1500°C	250°C to 1800°C					
Spectral range		2.3µm									
System accuracy 2,3		±0.3% of reading +2°C									
Repeatability <sup>2</sup>		±0.1% of reading +1°C									
Temperature resolution		0.1K									
Response time (90% si	gnal)	1ms									
Emissivity/Gain <sup>1</sup>				0.100 to 1.100							
Transmissivity/Gain <sup>1</sup>		0.100 to 1.000									
Signal processing <sup>1</sup>		peak h	old, valley hold, average	e; extended hold function	with threshold and hys	teresis					
Certificate of calibration	1			optional							
Outputs/analog				0/4 - 20mA, 0-5/10V thermocouple J, K							
Output impedances		mA max. 500 $\Omega$ (with 8-36 V DC) mV min. 100k $\Omega$ load impedance thermocouple 20 $\Omega$									
Inputs		programmable functional inputs for external emissivity adjustment, ambient temperature compensation, trigger (reset of hold functions)									
Alarm output		open-collector (24V / 50mA)									
Outputs/digital		USB 2.0, Ethernet (via optional USB server)									
Video sighting		digital (USB 2.0) 640 x 480 px, FOV 3.1° x 2.4°									
Cable length (sensor-el	ectronics)	3m (Standard), 5m, 10m									
Cable length (USB)		5m, extendable up to 100m over Ethernet									
Current draw		max. 160mA									
Power Supply		8-36V DC									
Laser		class II, 635nm, 1mW, Laser ON/OFF via controller or software									
Environmental rating		IP 65 (NEMA-4), front mountable at vacuum processes (up to 10 - 3 mbar)									
Ambient temperature		-20°C to 85°C (50°C with Laser ON)									
Storage temperature		-40°C to 85°C									
Relative humidity		10 to 95%, non condensing									
Vibration	sensor		IEC 68-2	-6: 3 G, 11 up to 200Hz,	any axis						
Shock	sensor	IEC 68-2-27: 50 G, 11ms, any axis									
Weight	sensing head	600g									
· · o.grit	electronics	420g									



<sup>&</sup>lt;sup>1</sup> adjustable via programming keys or software <sup>2</sup> at ambient temperature 23 ±5°C; whichever is greater <sup>3</sup> temperature of the object >0°C

#### Water cooled housing







TM-W-CTL Water cooled housing Hose connection: 6x8mm Thread (Fitting): G 1/8 inches

#### Air purge collar

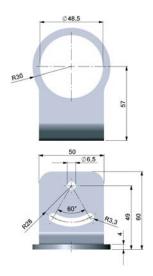




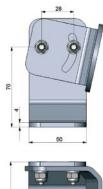
TM-AP-CTL Air purge collar Hose connection: 6x8mm Thread (Fitting): G 1/8 inches

#### Mounting bracket





TM-FB-CTL Mounting bracket (fixed); included in delivery

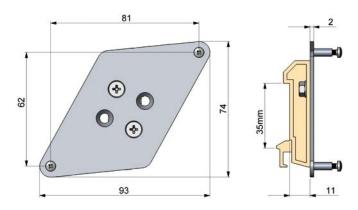




TM-AB-CTL Mounting bracket (adjustable)

# thermoMETER

#### Rail mount adapter for controller



TM-RAIL-CTL Rail mount adapter

#### Furnace wall mount



TM-RM-CTL Furnace wall mount accessory for  $\,$  TM-MF-CTL,  $\,$  TM-PF-CTL,  $\,$  TM-AST300-CTL and  $\,$  TM-PA-CTL  $\,$ 

#### Mounting flange



TM-PF-CTL and TM-MF-CTL Mounting flange M48x1,5 for direct mounting a sensor  $\,$ 

#### High performance sensors made by Micro-Epsilon



Sensors and systems for displacement and position



Sensors and measurement devices for non-contact temperature measurement



2D/3D profile sensors (laser scanner)



Optical micrometers, fibre optic sensors and fiber optics



Color recognition sensors, LED analyzers and color online spectrometer



Measurement and inspection systems