



#### SCIGATE AUTOMATION (S) PTE LTD

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125 years of innovation

# Introduction to Taylor Hobson 2013



# **Introduction to Taylor Hobson**

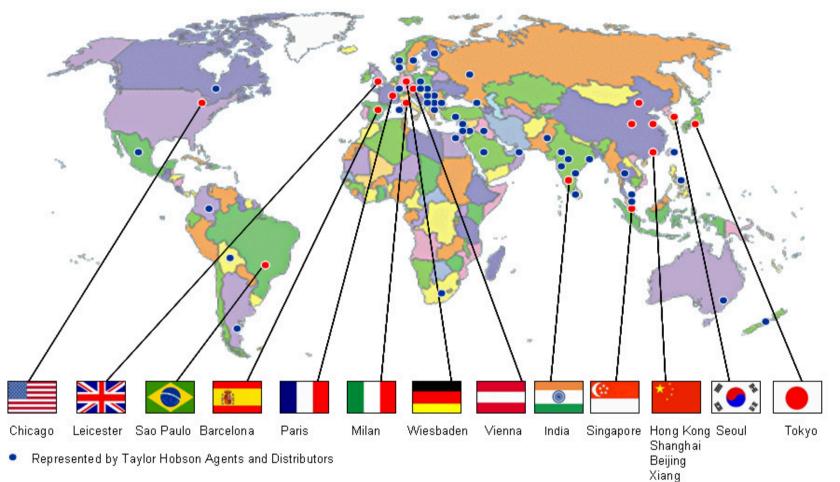
- Taylor Hobson is an ultra-precision technology company operating at the highest levels of accuracy
  - Offering contact and non-contact surface and form metrology solutions for the most demanding applications
  - We offer truly global support, with worldwide sales, technical support and aftermarket service infrastructure
    - 60%+ of our Sales are outside of Europe
- In order to stay at the front of our field we invest heavily in Research & Development
  - We have an extensive portfolio of Intellectual Property
  - Plus a wealth of industry and applications knowledge which has been built up over the past 50 years in Europe, Asia and America







#### Celebrated 125<sup>th</sup> Birthday in 2011 Founded 1886 in Leicester, England



#### Local support from a global company





## **Operational Excellence demanding the best**

All critical parts made by Taylor Hobson

- New Investments
  - 2002 Mori-Seiki MT 2000 One hit machining of critical mill/turn components
  - 2003 Matsuura 405 Horizontal milling machine Reduced set up times & faster
  - 2007 Pallet pool system for Matsuura support unmanned running
  - 2008 Daewoo MX2500 Mill/Turn centre continuing to develop one hit machining
- Barcoding
  - Real time information on WIP throughout manufacture
  - Accurate Work-to lists generated and followed
- Six Sigma Program
  - 4 Champions, 3 Black Belts & 9 Green belts
  - Six sigma steering team meet monthly
- Quality Steering Team
  - Focus on Product Quality and good practice in Product Development
  - "Right First Time" performance is monitored
- ISO 9001:2008 Quality management
  - 16 Key processes with individual owners
- ISO 14001 Environmental management
  - Co-ordinated through environmental team







### Local Service from a Global Company



#### The Accredited Service Engineer Programme

- TH Products serviced by fully Accredited TH Service Engineer
  - Accreditation training includes: Metrology; Software; Service best practice; and instrument by instrument training modules
  - Covers TH staff and those of our agents
- Global knowledge sharing on our bulletin board
- Remote diagnostics available on instruments
- 52 fully accredited service engineers worldwide
- Courses run throughout the year
- Priority Spares Guaranteed stock globally
  - Spare part forecasting for critical and longer lead time components
  - Local stocking where needed
  - Shipment of critical parts the same day
- The Exchange Programme
  - Immediate replacement, no waiting on repair lead times
  - Instrument up time maximised
  - Fixed pricing, making quotations faster and easier





#### **Innovative metrology for demanding applications**







**PGI** 3D Form & Surface Finish of Steep Lenses & Molds **TalyMaster** Automatic Roundness Roughness & Contour **CCI** Non-Contact Film Thickness 3D Flatness & Roughness





# Talysurf CCI HD Leading the world in next generation optical profilers

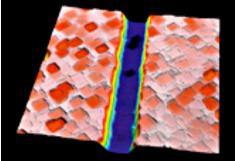
The new CCI HD merges world leading non-contact dimensional measurement capability with advanced thin and thick film technology.

The CCI HD is able to meet the most demanding application challenges, including Optics, 1st and 2nd generation Solar P-V, High power LED, Displays and Vacuum Coated surfaces and precision

The unique features of the CCI HD include:

- Film thickness measurement from 5 µm down to <300 nm</li>
- 4 million pixel camera for high resolution imaging over a large areas
- Auto-range and auto-fringe-find for ease of use
- Singe mode of operation over all scan ranges for data you can trust
- Strong, stable and robust closed loop Z scanning mechanism









# **FTS PGI Optics 3D**

# **World-leading Accuracy without Compromise**

- Combining unrivalled accuracy with measurement flexibility, the PGI Optics (3D) sets a new standard in aspheric lens metrology
- Designed to enable lens manufacturers reduce costs and improve quality, from the simplest to most complex lens design. Ideal applications include:
  - Infra red (Thermal imaging)
    - Asphere / asphero-diffractive
  - Cell-phone / Camera lenses
  - DVD pick-up optics (including Blu-ray)
  - Projector / Cinematography
- Key Instrument Features Include
  - Better than  $\lambda/10$  precision
  - Fully automatic (ideal for shop-floor use)
  - 3D measurement and analysis
  - Large measurement envelope (up to 200mm)
  - No slope limitation (for high NA optics)





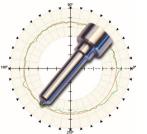


# **TalyMaster**

# A brand new inspection concept for automated metrology









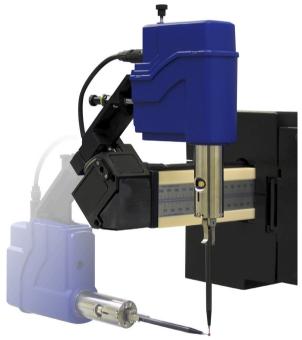
- Talymaster Features
  - Automated multi-part measurement utilising 5 axes of motion
  - Roundness, Roughness and Contour measurment on a single platform
  - Simple interface allowing fast set up with minimised part handling
  - Fully enclosed measurement cell at the point of manufacture
  - Multi-featured Parts
    - Single components with multiple features can be measured for roughness, roundness & contour
- Multi-Part Measurement
  - Many components can be loaded on a single pallet for fully automated inspection
- Advanced Multi-Part Measurement
  - Many different components can be measured in a single operation





# **Innovative Design for mechanics**

- High accuracy spindle
  - <20nm radial runout</p>
- High accuracy column
  - <0.3um over 500mm</p>
- Fully automated roundness / cylindricity
- Unsurpassed in accuracy and reliability
- Patented Gauge Orientation Mechanism









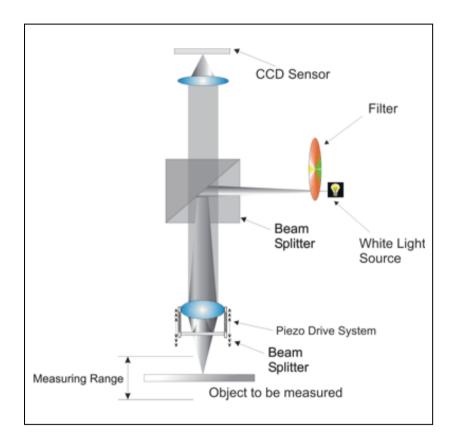
### **Innovative Design for gauges**







### **Innovative Design for optics**



- Non-contact profilometer
- Patented CCI algorithm
- World leading 1 million data points
  - 10pm resolution
  - 0.1nm step height repeatability
  - 3pm surface finish repeatability
- Patented Flatness Calibration

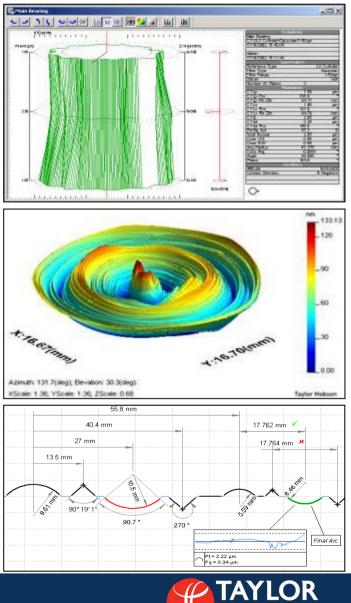






#### Innovative software for advanced analysis

- Ultra (2010 Windows 7)
  - Measurement and analysis of roundness, form and surface finish
  - Designed specifically for windows XP and includes full programmability
- TalyMap (2010 Version 6)
  - Extensive 3D analysis software for use with noncontact, roundness and surface finish instruments
- TalyMap Contour (new in 2009)
  - Simple to use, fully featured contour package offering geometrical and dimensional analysis of profiles



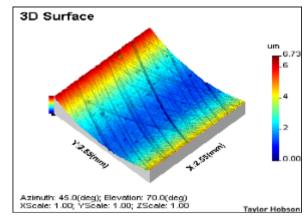
HOBSON®

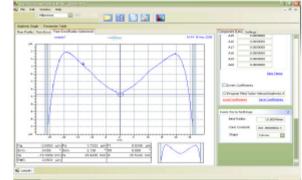


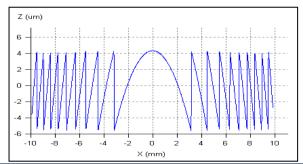


### **Software Modules for application solutions**

- TalyMap Advanced Modules
  - Extends TalyMap into different application areas
  - Includes automotive, optics, semi-conductor and hard-disk drive applications
- Optics Aspheric Analysis
  - Analysis to 20<sup>th</sup> order
  - Derived coefficients capability
- Optics Diffractive Analysis
  - Extends Aspheric Analysis to aspherodiffractive components.





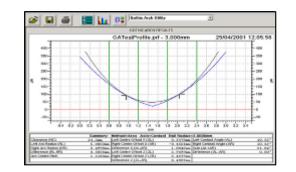


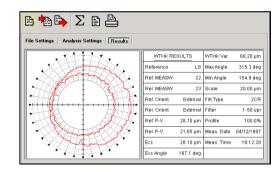


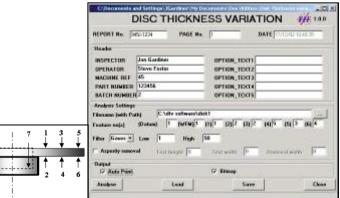


### **Software Modules for application solutions**

- Bearings Gothic Arch
  - Specialist application for the bearings industry
- Bearings Wall Thickness Variation
  - Applications to hydraulic and bearing components
- Brake Disc Thickness Variation
  - Applications in automotive (brake disc) and hard-disk drive











### **Application Collaboration wind turbines**



Working with leading manufacturer to develop new metrology solutions

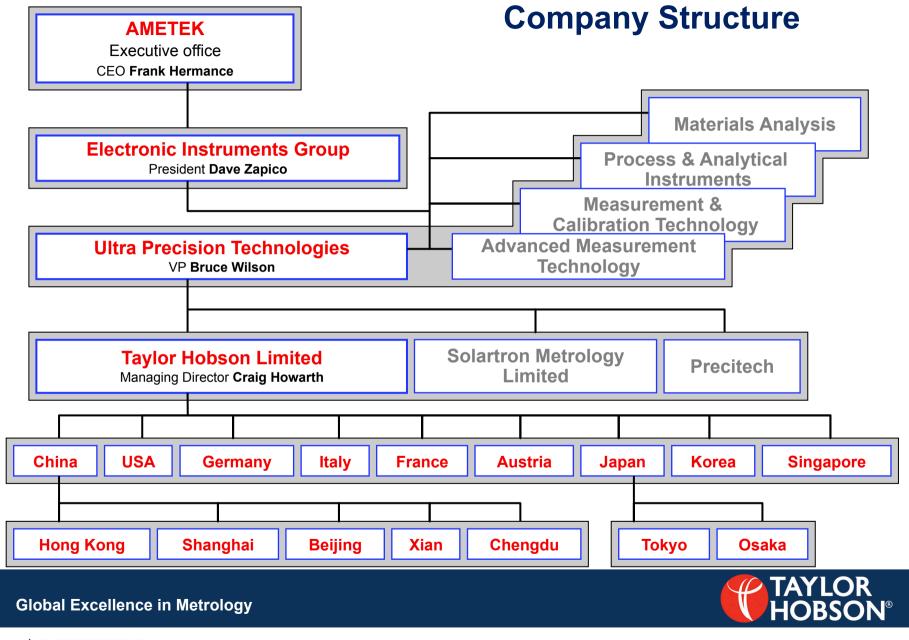
TR 1600 - Large Diameter Bearing System

- System details
  - For Inner and Outer bearing races
  - Max Dia 1600mm
  - Min Dia 500mm
  - Max Weight 500Kg









ULTRA PRECISION TECHNOLOGIES

# **AMETEK - Overview**



- A leading global manufacturer of instrumentation and electromechanical devices
  - \$2.1 billion in annual sales
    - 46% of sales are outside the United States
  - Employs approximately 10,000 colleagues throughout the world
  - Operates more than 80 manufacturing facilities and 80 sales and service centers in the United States and more than 30 other countries worldwide
- New York Stock Exchange listed since 1930 (symbol: AME)
- Component of the Russell 1000 and S&P MidCap 400 indexes





# **Our Values**

- AMETEK' s commitment:
  - Provide world-class products and services at competitive prices
  - Forge beneficial partnerships with customers and suppliers based on fairness and integrity
  - Foster a work environment that treats all colleagues with respect and provides them with opportunities to develop to their fullest potential
  - Provide investors with consistent and superior returns on their investment
  - Remain committed to the highest standards of corporate responsibility and ethical business behavior
  - For more information about AMETEK, visit our Web site at WWW.AMETEK.COM





# Conclusion

- Taylor Hobson is recognised as an innovative market leader in ultra-precision technology
  - Historically our products have been to market first and set the standard that others have tried to emulate
- We set the standard in contact and non-contact measurement solutions being at the pinnacle of accuracy
  - Supporting the most demanding applications with a worldwide infrastructure supporting all geographical regions
- We have well audited quality processes and pursue a programme of continuous improvement
- We use the latest technology and analysis tools to provide world leading products and services
  - We run joint development project with suppliers, customers and academic establishments
- We are the only truly Global ultra precision metrology provider
  - With direct support in USA (80 years), Europe (45 years), Eastern Europe (36 years), Japan (30 years), China (20 years), SE Asia (15 years), Korea (12 years)



