

Form Talysurf® i-Series

A high resolution instrument range offering
automated surface and contour inspection



The Form Talysurf i-Series

A high range high resolution system for contour and surface finish measurement

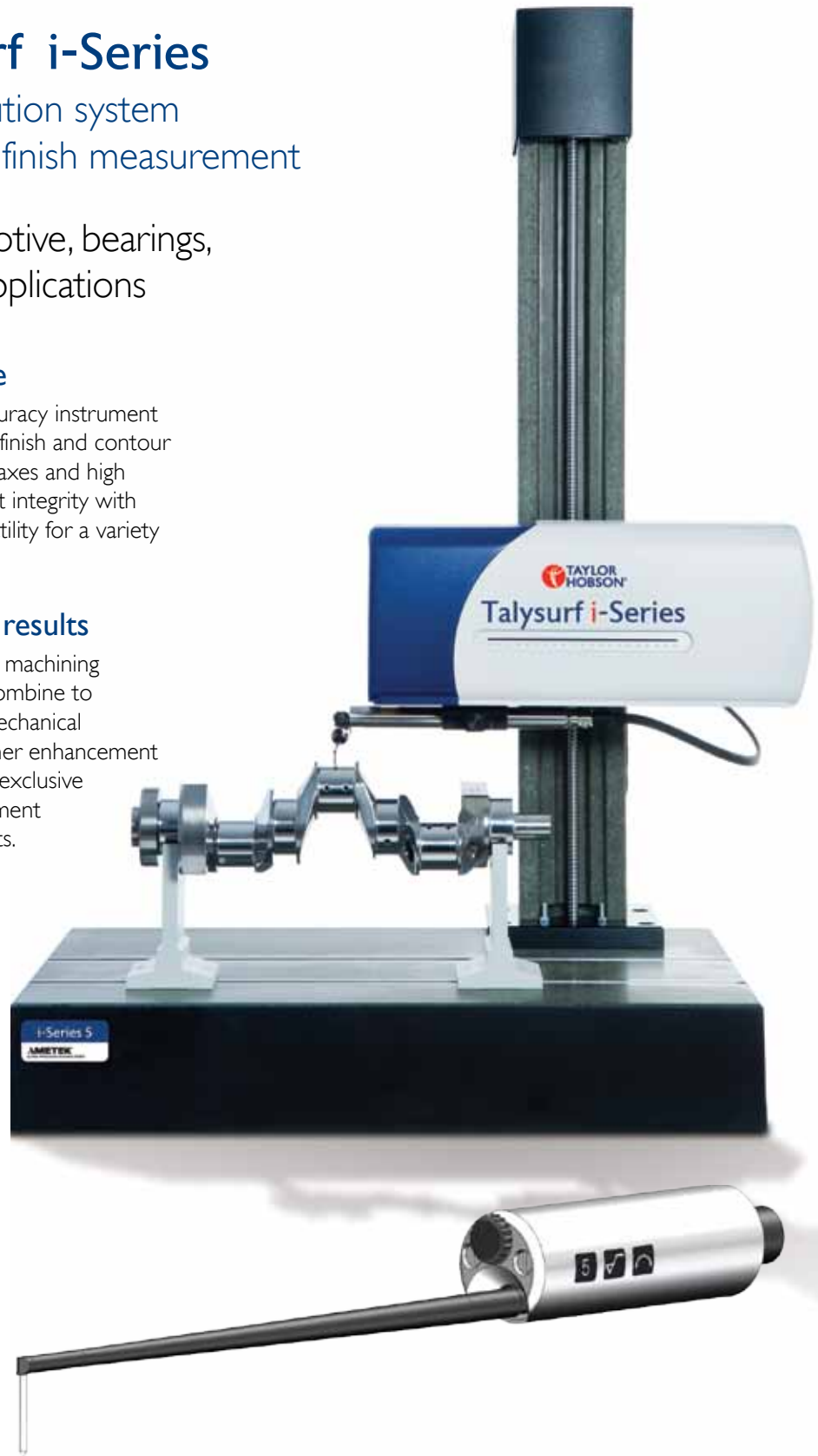
Ideally suited for automotive, bearings, gears and many other applications

Surface and Contour in One

The Form Talysurf i-Series is a high accuracy instrument range capable of simultaneous surface finish and contour measurement. The system's low noise axes and high resolution gauge ensures measurement integrity with choice of gauge ranges providing versatility for a variety of applications.

Reproducible measurement results

Decades of experience, ultra precision machining expertise and FEA optimized design combine to provide low noise and near flawless mechanical execution of the measuring axes. Further enhancement via the use of traceable standards and exclusive algorithms effectively eliminates instrument influence from the measurement results.



1 2 5

Gauge

Gauge Range
Up to 5 mm

Resolution
Down to 0.4 nm



Roughness

Noise
Less than 6 nm Rq



Contour

LS Arc Measurement
Less than 3.3 μm

Pt Less than 0.25 μm



Temperature

Temperature compensation
ensures consistent system
performance

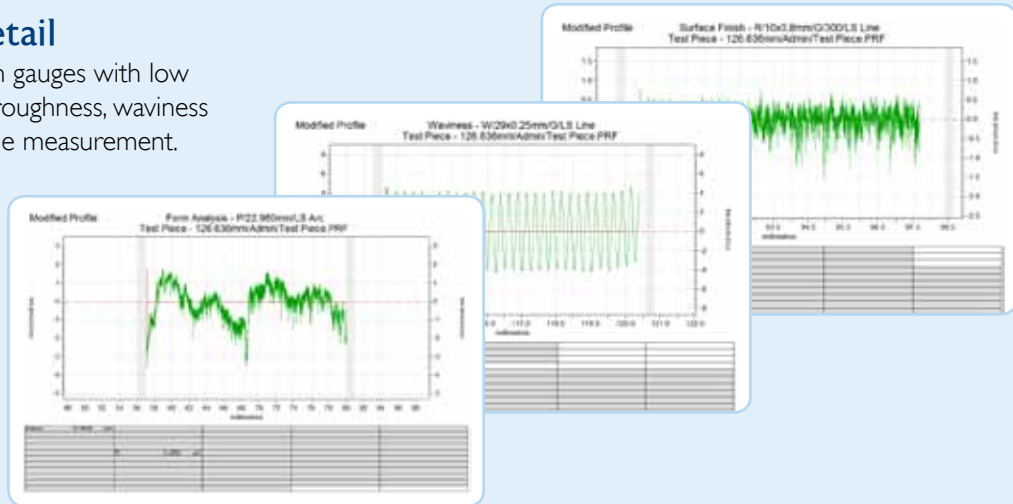
Unparalleled measurement capability

Surface finish, Contour and 3D

1

Surface detail

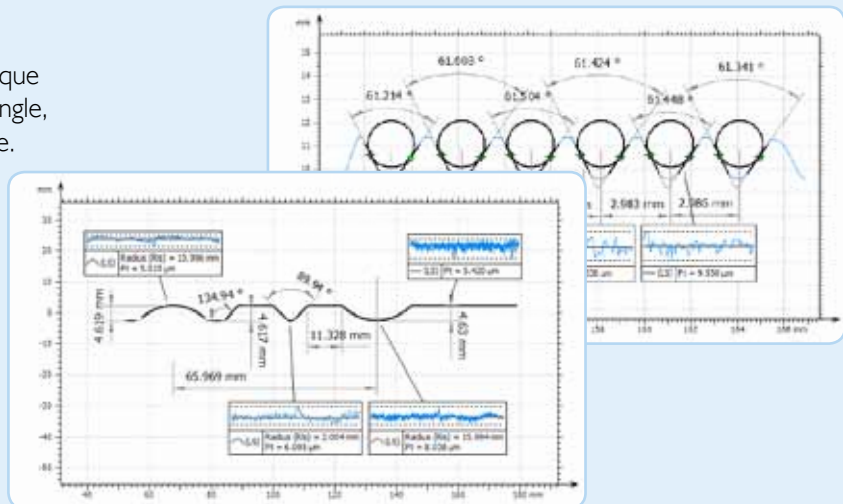
High resolution gauges with low noise enables roughness, waviness and form in one measurement.



2

Contour

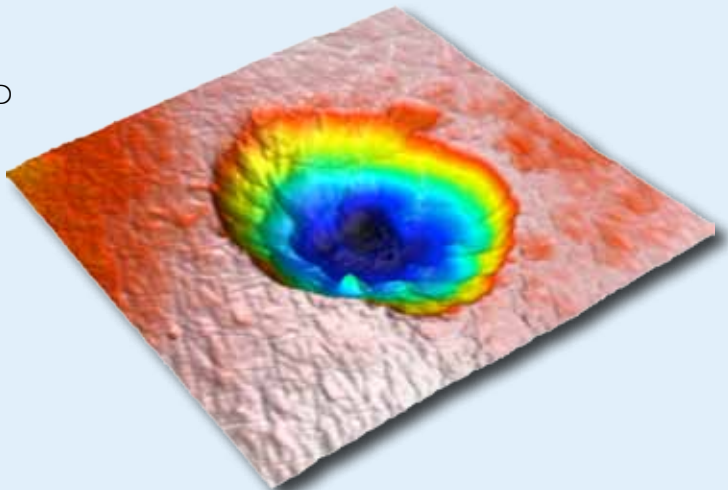
Our patented calibration technique enables measurement of radii, angle, height, length, distance and more.



3

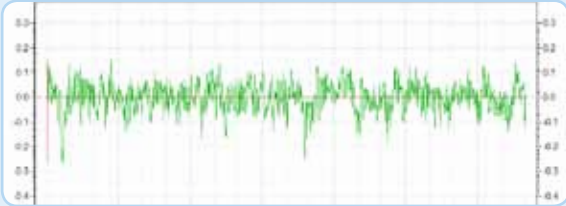
3D

Using an optional motorized Y-stage and Talymap, transform your conventional 2D measurement in to a 3D analysis tool.

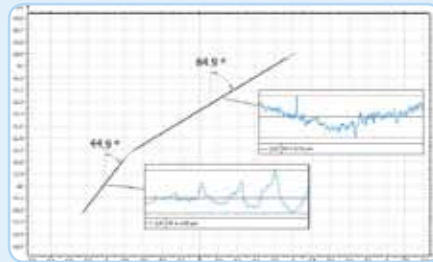


Applications

Cylinder heads



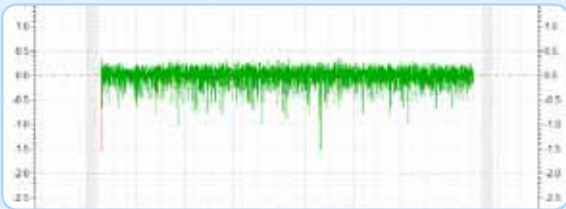
Valve surface finish



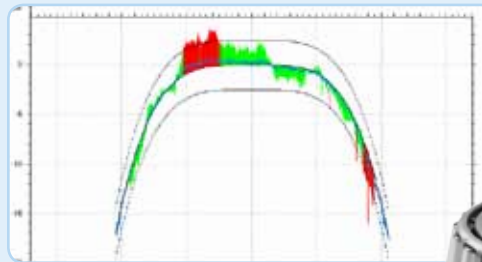
Valve angle



Roller bearings



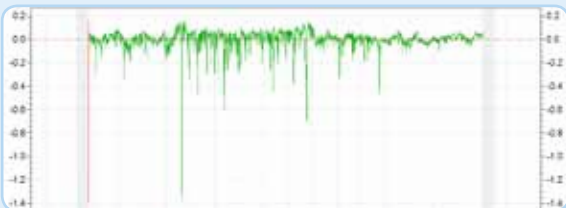
Surface finish



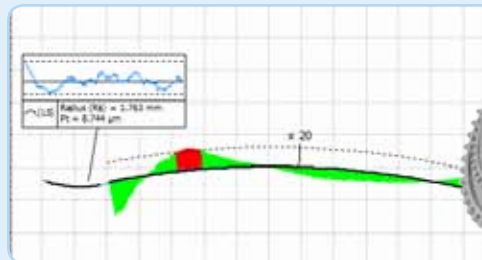
Form error and DXF comparison



Gears



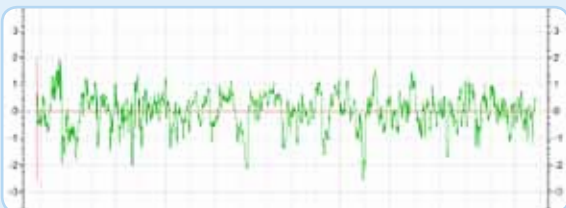
Surface finish



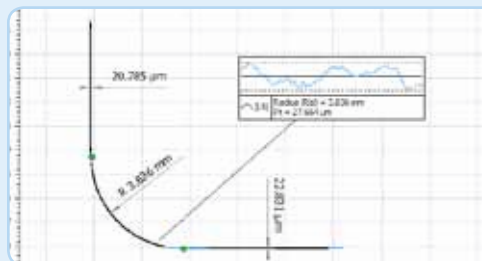
Root radius and form deviation



Crankshafts



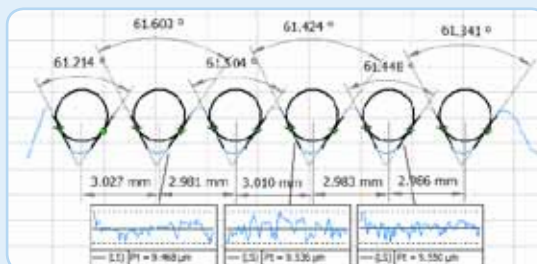
Surface finish



Fillet radii and DXF comparison



Ball screw



Pitch, angle, form and Linear dimensions



Serving a global market

Taylor Hobson is world renowned as a manufacturer of precision measuring instruments used for inspection in research and production facilities. Our equipment performs at nanometric levels of resolution and accuracy.

To complement our precision manufacturing capability we also offer a host of metrology support services to provide our customers with complete solutions to their measuring needs and total confidence in their results.

Contracted services from Taylor Hobson

Sales department

Email: taylor-hobson.sales@ametek.com

Tel: +44 (0)116 246 2034

- **Design engineering**
special purpose, dedicated metrology systems for demanding applications
- **Precision manufacturing**
contract machining services for high precision applications and industries

Service department

Email: taylor-hobson.service@ametek.com

Tel: +44 (0)116 246 2900

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Centre of Excellence department

Email: taylor-hobson.cofe@ametek.com

Tel: +44 (0)116 276 3779

- **Inspection services**
measurement of your production parts by skilled technicians using industry leading instruments in accord with ISO standards
- **Metrology training**
practical, hands-on training courses for roundness and surface finish conducted by experienced metrologists
- **Operator training**
on-site instruction will lead to greater proficiency and higher productivity
- **UKAS calibration and testing**
certification for artifacts or instruments in our laboratory or at customer's site



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Taylor Hobson UK

(Global Headquarters)

PO Box 36, 2 New Star Road
Leicester, LE4 9JQ, England

Tel: +44 (0)116 276 3771 Fax: +44 (0)116 246 0579
email: taylor-hobson.uk@ametek.com



Taylor Hobson France

Rond Point de l'Epine Champs
Batiment D, 78990 Elancourt, France

Tel: +33 130 68 89 30 Fax: +33 130 68 89 39
taylor-hobson.france@ametek.com



Taylor Hobson Germany

Postfach 4827, Kreuzberger Ring 6
65205 Wiesbaden, Germany

Tel: +49 611 973040 Fax: +49 611 97304600
taylor-hobson.germany@ametek.com



Taylor Hobson India

1st Floor, Prestige Featherlite Tech Park
148, EPIP II Phase, Whitefield, Bangalore – 560 006
Tel: +91 1860 2662 468 Fax: +91 80 6782 3232
taylor-hobson.india@ametek.com



Taylor Hobson Italy

Via De Barzi
20087 Robecco sul Naviglio, Milan, Italy

Tel: +39 02 946 93401 Fax: +39 02 946 93450
taylor-hobson.italy@ametek.com



Taylor Hobson Japan

3F Shiba NBF Tower, 1-1-30, Shiba Daimon Minato-ku
Tokyo 105-0012, Japan

Tel: +81 (0) 3 6809-2406 Fax: +81 (0) 3 6809-2410
taylor-hobson.japan@ametek.com



Taylor Hobson Korea

#310, Gyeonggi R&DB Center, 906-5, Iui-dong
Yeongtong-gu, Suwon, Gyeonggi, 443-766, Korea
Tel: +82 31 888 5255 Fax: +82 31 888 5256
taylor-hobson.korea@ametek.com



Taylor Hobson China Beijing Office

Western Section, 2nd Floor, Jing Dong Fang Building (B10)
No.10, Jiu Xian Qiao Road, Chaoyang District, Beijing, 100015, China
Tel: +86 10 8526 2111 Fax: +86 10 8526 2141
taylor-hobson-china.sales@ametek.com.cn



Taylor Hobson China Shanghai Office

Part A1, A4, 2nd Floor, Building No. 1, No. 526 Fute 3rd Road East,
Pilot Free Trade Zone, Shanghai, China 200131
Tel: +86 21 5868 5111-110 Fax: +86 21 5866 0969-110
taylor-hobson-china.sales@ametek.com.cn



Taylor Hobson Singapore

AMETEK Singapore, 10 Ang Mo Kio Street 65
No. 05-12 Techpoint, Singapore 569059
Tel: +65 6484 2388 Ext 120 Fax: +65 6484 2388 Ext 120
taylor-hobson.singapore@ametek.com



Taylor Hobson USA

1725 Western Drive
West Chicago, Illinois 60185, USA
Tel: +1 630 621 3099 Fax: +1 630 231 1739
taylor-hobson.usa@ametek.com



www.taylor-hobson.com