

# More Precision

confocalDT // Confocal chromatic measurement system





The confocalDT stands for high precision confocal chromatic measurement technology. The measurement system includes the fastest controller currently available, achieving high precision measurement results in displacement and distance measurement tasks, as well as thickness measurement of transparent objects. A large range of sensors and different controller interfaces open versatile fields of application, e.g. in the semiconductor industry, glass industry, medical engineering and plastics production.

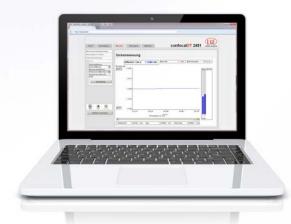
### System design

The confocalDT confocal chromatic measurement system includes a controller and a sensor connected via a fibre optic cable. Due to a user-friendly web interface, the entire configuration process is carried out without using any additional software.

The range of sensors comprises the universally applicable IFS2405 sensors and the IFS2402 / IFS2403 miniature sensors. With these miniature sensors, geometrical features can be measured inside narrow holes and recesses. Furthermore, the IFS2406 sensors are uses for vacuum applications.

### Special features

The controller provides an excellent signal-to-noise ratio and enables high precision measurement. The fast surface compensation regulates the exposure cycles in order to achieve high signal stability. In contrast to systems using an oscillating lens, confocalDT is entirely wear-free. The sensors are designed for passive measurements and do not need any electrical components. They do not give off heat, which makes them suitable for use in sensitive environments. The unique measuring principle enables high precision displacement and distance measurements – including on diffuse and reflecting surfaces. With transparent measurement objects, thickness measurement is possible.



The web interface for controller configuration opens via Ethernet.

### Table of content confocalDT

#### Confocal miniature sensors

#### ------

- confocalDT IFS2402Miniature sensors ø4mm
- Measure inside bores and cavities from Ø4.5mm
- Robust steel case
- Axial or radial (90°) measuring direction
- Displacement and position measurement



Precise confocal sensors

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### confocalDT IFS2405

- Compact sensors with large offset
- Displacement and position measurement and one-sided thickness measurement of transparent materials and multi-layers
- Extreme high spatial resolution for microscopic surface profiling



High-End Controller

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### confocalDT 2451/2471

- IFC2471 high-speed applications with a measuring rate up to 70kHz
- Excellent signal-to-noise ratio
- Fast surface compensation due to exposure time regulation
- Thickness calibration for precise thickness measurement



### Page 6 - 7 Confocal hybrid sensors

### confocalDT IFS2403

- Hybrid sensors ø8m
- Displacement and position measurement and one-sided thickness measurement of transparent materials and multi-layers
- Robust steel case
- Gradient index lens with relay optics
- Axial or radial (90°) measuring direction



Confocal sensors (vacuum compatible)

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### confocalDT IFS2406

- Sensors with axial or radial beam path
- Displacement and position measurement and one-sided thickness measurement of transparent materials and multi-layers
- Very small measurement spot size
- Submicrometer resolution
- Vacuum applications



Controller for measuring rates up to 25kHz Page 16 - 17

### confocalDT 2461

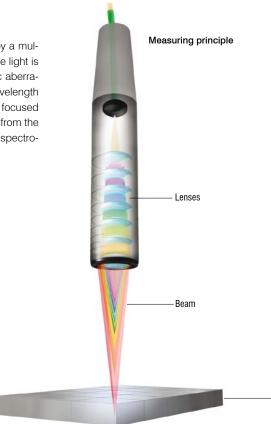
- Controller with integrated light source
- High-performance optical components
- Fast surface compensation due to exposure time regulation
- Thickness calibration for precise thickness measurement



### confocalDT

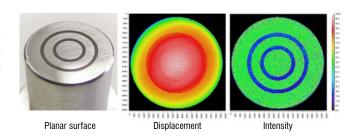
### The confocal measuring principle

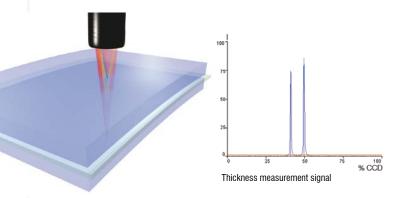
Polychromatic white light is focused onto the target surface by a multilens optical system. The lenses are arranged so that the white light is dispersed into a monochromatic light by controlled chromatic aberration. A specific distance to the target is assigned to each wavelength by a factory calibration. Only the wavelength which is exactly focused on the target is used for the measurement. This light reflected from the target surface is passed through a confocal aperature onto a spectrometer which detects and processes the spectral changes.



### Displacement and intensity measurement

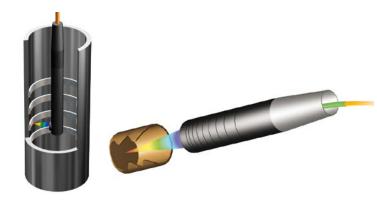
Another option, in addition to displacement measurement, is to perform measurements using signal intensity. Intensity evaluations are particularly well suited for capturing even the finest structures. The adjacent example shows a measurement for a planed surface. Intensity evaluations help to display areas that cannot be detected using distance measurements.





### Thickness measurement of transparent material

The unique measuring principle enables one-sided thickness measurement of transparent materials such as glass. The material thickness is detected to micrometer accuracy using just one single sensor. The controller provides a comprehensive materials database that is editable and expandable via the web interface. The evaluation of up to 6 peaks enables measurements of multi-layer objects such as laminated glass.



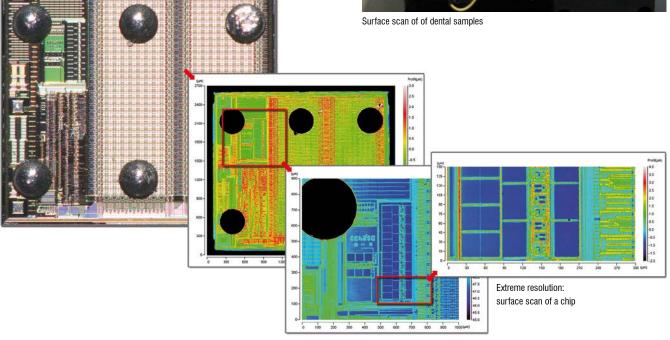
### Cavity inspection

The miniaturised IFS2402 and IFS2403 sensors include a 90°-version which is ideal for detecting grooves or inner wall features of small gaps and cavities.



Diameter of stainless steel pipes





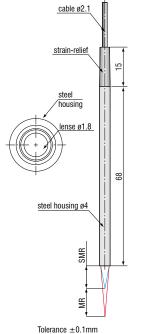


The miniaturised series optoNCDT 2402 offers all advantages of the confocal measurement principle, with only 4mm outer diameter. Due to a unique and patented lens design, this compact sensor allows measuring in narrow cavities and bores. Sensors with axial measuring direction and sensors with 90° beam exit are available, which can measure radially in small cavities and bores. For mounting in magnetic environments sensors with titanium housing are available.

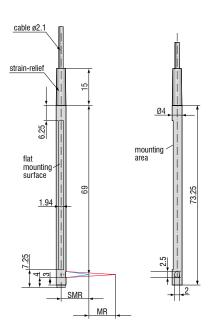


Diameter measurement in small bores with IFS2402/90 sensors

### IFS2402-0.4/1.5/4/10



IFS2402/90-1.5/4/10



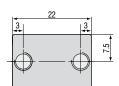
MR= Measuring Range SMR = Start of Measuring Range

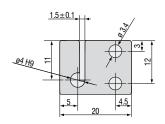
Sensor model (miniature)		IFS2402-0,4	IFS2402-1,5	IFS2402/90-1,5	IFS2402-4	IFS2402/90-4	IFS2402-10	IFS2402/90-10
Measuring range		400μm	1.5mm	1.5mm	3.5mm	2.5mm	6.5mm	6.5mm
Start of measuring range	approx.	1.5mm	0.9mm	2.5mm <sup>1)</sup>	1.9mm	2.5mm <sup>1)</sup>	2.5mm	3.5mm <sup>1)</sup>
Spot diameter		10µm	20μm	20μm	20µm	20µm	100µm	100µm
Linearity		~0.3µm	1.2 <i>µ</i> m	1.2μm	~3µm	2μm	13µm	13µm
				≤±0.2 % FSO				
Resolution 2)		16nm	60nm	60nm	0.1 <i>µ</i> m	0.1µm	0.25μm	0.25μm
Weight					15g			
Max. tilt (direct reflexion)		±8°	±5°	±5°	±3°	±3°	±1.5°	±1.5°
Protection class		IP 40						
Operation temperature		+5 +70 °C						
Storage temperature		-30 +70 °C						
Sensor cable (fibre optic cable)		length: integral cable 2m; option up to 50m; bending radius: static 30mm; dynamic 40mm					nm	
Shock		15g, 6ms						
Vibration		2g / 10Hz 500Hz						

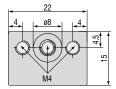
FSO = Full Scale Output
All data at constant ambient temperature (25±2°C) against optical flat; specifications can change when measuring different materials.

1) Distance from sensor axis
2) Averaging factor 512

## Accessories: mounting adapter MA2402 for sensors 2402







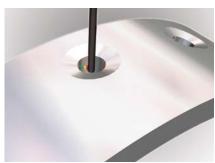




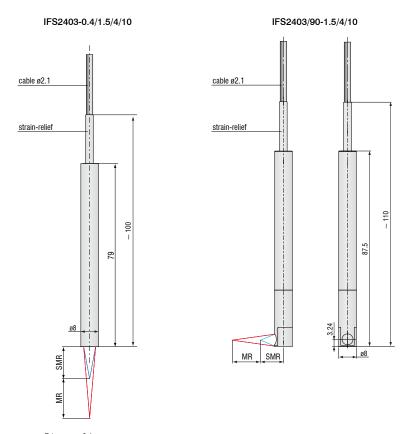


The combination of a gradient index lens (GRIN lens) with a relay lens represents a favorable compromise between the IFS2401 standard sensors and the IFS2402 miniature sensors. The sensors of the IFS2403 series with an external diameter of 8mm can still be used for precise measurement in relatively tight installation situations. Due to the larger numerical aperture in comparison with the IFS2402, significantly larger offset and steeper tilt angles can be realized than for the miniature sensors.

Sensors with axial measuring direction and sensors with 90° beam exit are available, which can measure radially in small cavities and bores.



Measurement in bores with IFS2403/90 sensors



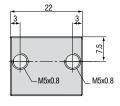
Tolerance  $\pm 0.1 \text{ mm}$ MR= Measuring Range SMR = Start of Measuring Range Dimensions in mm.

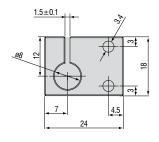
Sensor model (GRIN lens with relay option	s) IFS 2403-0.4	IFS 2403-1.5	IFS 2403/90-1.5	IFS 2403-4	IFS 2403/90-4	IFS 2403-10	IFS 2403/90-10
Measuring range	400μm	1.5mm	1.5mm	4mm	4mm	10mm	10mm
Start of measuring range ap	pr. 2.5mm	8.0mm	4.9mm <sup>1)</sup>	14.7mm	12mm 1)	11mm	8.6mm <sup>1)</sup>
Spot diameter	9µm	15µm	15μm	28µm	28µm	56μm	56μm
Linearity (displacement measurement)	0.3µm	1.2µm	1.2µm	3 <i>µ</i> m	3μm	20μm	20µm
Linearity (displacement measurement)			≤±0.2 % FSO				
Linearity (thickness measurement)	0.6µm	2.4µm	2.4µm	6μm	6μm	40μm	40μm
Linearity (trickness measurement)			≤±0.4 % FSO				
Resolution 2)	16nm	60nm	60nm	0.2μm	0.1 $\mu$ m	0.25µm	0.25µm
Weight				25g			
Max. tilt (direct reflexion)	±13°	±16°	±16°	±6°	±6°	±6°	±6°
Protection class	IP 40						
Operation temperature	+5 +70 °C						
Storage temperature	-30 +70°C						
Sensor cable (fibre optic cable)	length: integral cable 2m; option up to 50m; bending radius: static 30mm; dynamic 40mm						
Shock	15g, 6ms						
Vibration			2g / 10Hz 500Hz				

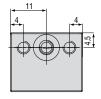
FSO = Full Scale Output
All data at constant ambient temperature (25±2°C) against optical flat; specifications can change when measuring different materials.

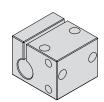
¹¹ Distance from sensor axis
²² Averaging factor 512

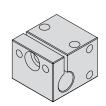
### Accessories: mounting adapter MA2403 for sensors 2403









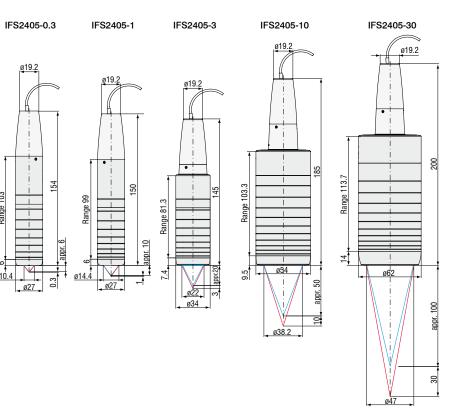




The confocal sensors in the IFS2405 series are designed for measurement tasks that require maximum precision. These new sensors excel through their high sensitivity. The high tilt angle and the relatively large base distance enable a great variety of potential applications. As well as distance measurements for reflective and transparent surfaces, the sensor can also be used for one-sided thickness measurement of clear film, boards or layers.



Thickness measurement of rear windows



Sensor model		IFS 2405-0,3	IFS 2405-1	IFS 2405-3	IFS 2405-10	IFS 2405-30	
Measuring range		0.3mm	1mm	3mm	10mm	30mm	
Start of measuring range	appr.	6mm	10mm	20mm	50mm	100mm	
Spot diameter		6μm	8µm	9μm	16µm	50μm	
		0.15μm	0.25µm	0.75μm	2.5µm	7.5µm	
Linearity (displacement measurement)		±0.05 % FSO ±0.025 % FSO					
Linearity (thickness measurement)		0.3µm	0.5µm	1.5µm	5µm	15µm	
		±0.1 % FSO ±0.05 % FSO					
Resolution 1)		10nm	28nm	36nm	60nm	180nm	
Weight		140g	125g	225g	500g	730g	
Max. tilt 2)		±34°	±30°	±24°	±17°	±9°	
Protection class		IP 65, front					
Operation temperature		+5 +70 °C					
Storage temperature		-20°C +70°C					
Sensor cable (fibre optic cable)	length: standard 3m; option up to 50m; bending radius: static 30mm; dynamic 40mm						
Shock		15g, 6ms					
Vibration		2g / 10Hz 500Hz					

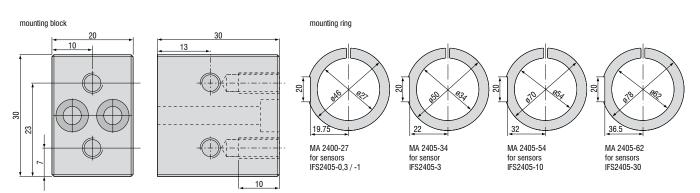
FSO = Full Scale Output

All data at constant ambient temperature (25±2°C) against optical flat; specifications can change when measuring different materials.

1) Average from 512 values at 1kHz, near to the centre of the measuring range

2) Maximum sensor tilt angle that produces a usable signal, near to the centre of the measuring range

Accessories: mounting adapter
MA2400 for sensors 2405 (consisting of a mounting block and a mounting ring)



## Confocal chromatic sensors for measuring displacement and thickness

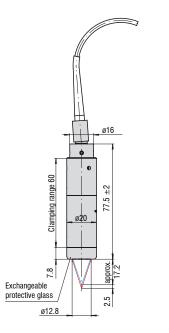
### confocalDT IFS2406



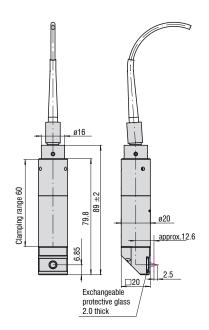
The IFS2406 series stands out due to its compact design and high precision. Due to its axial and radial measuring directions, the confocal sensor is suitable for vacuum applications and is extremely versatile in terms of its use.

As well as distance measurements on reflecting or transparent surfaces, the sensor can also be applied in one-sided thickness measurement of transparent film, plates or layers.

### IFS2406-2.5/VAC(001)



### IFS2406/90-2.5/VAC(001)



Sensor model	IFS 2406-2.5/VAC(001)	IFS 2406/90-2.5/VAC(001)			
Measuring range	2.5mm	2.5mm			
Start of measuring range approx.	17.3mm measured from protective glass frame	12.6mm measured from sensor axis			
Spot diameter	10μm	10 <i>µ</i> m			
Linearity (displacement and distance maccurement)	$0.75\mu\mathrm{m}$	0.75μm			
Linearity (displacement and distance measurement)	±0.03 % FSO				
Linearity (thickness measurement)	1.5μm	1.5μm			
Linearity (thickness measurement)	±0.06 % FSO				
Resolution 1)	24nm	24nm			
Weight (without cable)	105g	130g			
Max. tilt <sup>2)</sup>	±16°	±16°			
Protection class	IP 40, vacuum compatible				
Operating temperature	+5°C +70°C				
Storage temperature	-20°C +70°C				
Sensor cable (fibre optic cable)	length: standard 3m; option up to 50m; bending radius: static 30mm; dynamic 40mm				
Shock	15g, 6ms				
Vibration	2g / 10Hz 500Hz				

FSO = Full Scale Output

All data based on measurements with an optical cable of 26µm C2401-X(01) fibreglass at constant ambient temperature (25±2°C) against optical flat; specifications can change when measuring different materials.

1) Average from 512 values at 1kHz, near to the centre of the measuring range
2) Maximum sensor tilt angle that produces a usable signal, near to the centre of the measuring range

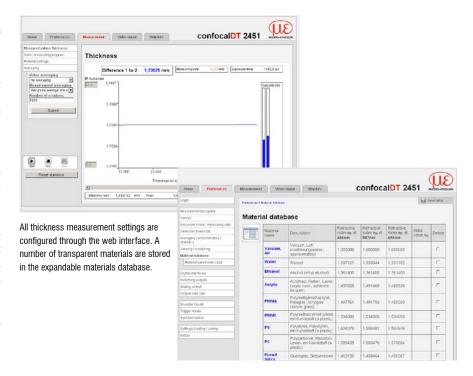


The new confocalDT 2451/2471 high precision controllers are the next generation of confocal chromatic measuring technology. Due to their excellent signal/noise ratio, these new models can achieve measuring rates of 10kHz with white light LEDs (IFC2451) and 70kHz (IFC2471) using an external Xenon light source.

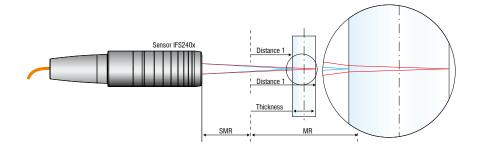
The new active exposure regulation feature in the CCD array enables accurate, fast surface compensation on difficult changing surfaces during dynamic measurement processes.

Thanks to a user-friendly web interface, the entire configuration can be carried out without using any additional software. Data output is via Ethernet, EtherCAT, RS422 or analogue output.

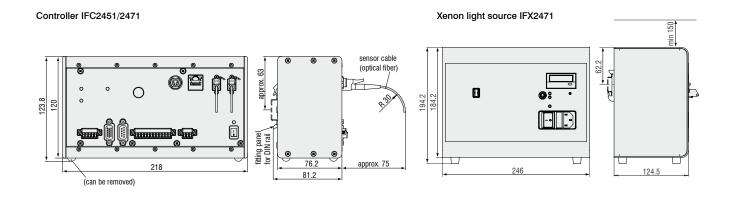
confocalDT 2451/2471 systems are used for complex distance and thickness measurements and can be used with any IFSsensor. Optical signals are transferred between sensor and controller via optical fibres.







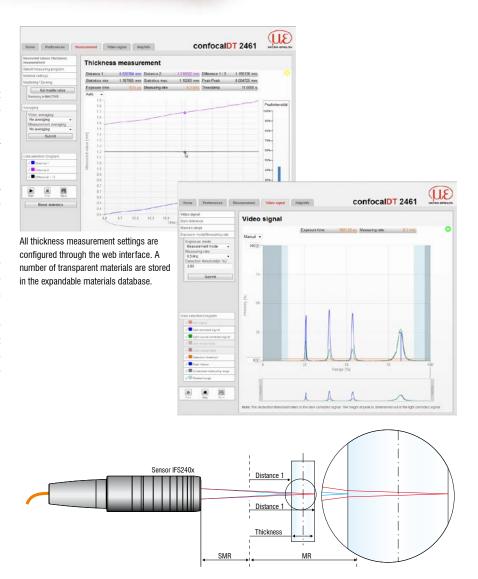
Controller		IFC2451	IFC2451MP	IFC2471	IFC2471MP			
Multi peak measurement		2 peaks	up to 6 peaks	2 peaks	up to 6 Peaks			
Light source		internal v	vhite LED	external xenon light source IFX2471				
Measuring rate		adjustable 10 / 5 / 2.5	/ 1 / 0.3 / 0.2 / 0.1kHz	adjustable 70 / 50 / 25 /	10 / 5 / 2.5 / 1 / 0.3kHz			
	Ethernet / EtherCAT	1nm						
Resolution	RS422		18bit					
	Analogue	16bit						
Storage		up to 20 calibration tables for different sensors, menu selection						
Controller inputs / outputs		sync-in / trigge error1-out, encoder (3x EtherCAT RS- analogue: current, volta	error2-out A, B, Index) /Ethernet 422	sync-in / trigge error1-out, encoder (3x EtherCAT, RS4 analogue: current, voltaç IFX2471: temperature	error2-out A, B, Index) /Ethernet I22 ge (16bit D/A converter)			
EtherCAT		Ether CAT® Conformance tested	Et	her <b>CAT</b>				
Operating elements, controller display		On/Off switch; Button for dark alignment (as well as for reset to factory settin 4x LED for intensity, range, status, supply voltage			setting after 10sec)			
Supply voltage, power consumption	controller external light source	24VDC ±1	5%, ~10W	24VDC ±15%, ~10W 90 265VAC, ~100W				
Housing		Aluminium case for DIN rail mounting						
Protection class		IP40						
Operating temperature	controller external light source	5 °C 50 °C -		5 °C 5 °C				
Storage temperature			-20 °C .	70 °C				
Permissable ambient light		30,000lx						
Safety; EMC Interference emission Interference resistance			C EN 61 000-6-3 / DIN I EN 61 000-6-2 /	EN 61326-1 (class B)				
Shock			15 g,	6ms				
Vibration			2g / 10Hz	500Hz				
	sensor	2 8		50m				
Optical fibre cable length	xenon light source	-		1m				
	connector	E2000						
	EtherCAT, Ethernet	CAT5E; length <100m						
Cable length (all cables are shielded)	supply, RS422, sync./ error	<30		0m				
( 302.00 a. 0 0.1101000)	analogue	<30m						
	encoder	<3m						





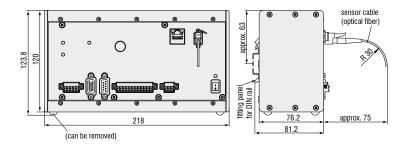
confocalDT 2461 systems are used for complex distance and thickness measurements. The IFC2461 controller is equipped with enhanced, optimised optical components enabling measuring rates up to 25kHz without having to use an external light source. The high light intensity enables reliable measurements on difficult surfaces, e.g. on matt black objects or for multi-layer thickness measurement of glass. The controller can be operated with any IFS sensor and is available as a standard version for distance measurements or as a multi-peak version for thickness measurements.

The active exposure regulation feature in the CCD array enables accurate, fast surface compensation on difficult changing surfaces during dynamic measurement processes. Thanks to a user-friendly web interface, the entire configuration can be carried out without using any additional software. Data output is via Ethernet, EtherCAT, RS422 or analogue output.



Controller		IFC2461	IFC2461MP			
Multi peak measurement		2 peaks	up to 6 peaks			
Light source		internal white LED				
Measuring rate		adjustable 25 / 10 / 5 / 2.5 / 1 / 0.3 / 0.2 / 0.1kHz				
	Ethernet / EtherCAT	1nm				
Resolution	RS422	18	bit			
	Analogue	16bit				
Storage		up to 20 calibration tables for different sensors, menu selection				
Controller inputs / outputs		sync-in / trigger-in, sync-out error1-out, error2-out encoder (3x A, B, Index) EtherCAT/Ethernet RS422 analogue: current, voltage (16bit D/A converter)				
EtherCAT		Ether <b>CAT</b>				
Operating elements, controller displa	ay	On/Off switch; Button for dark alignment (as well as for reset to factory setting after 10sec)  4x LED for intensity, range, status, supply voltage				
Supply voltage, power consumption		24VDC ±15%, ~10W				
Housing		Aluminium case for DIN rail mounting				
Protection class		IP	40			
Operating temperature		5°C	. 50°C			
Storage temperature		-20°C 70°C				
Permissable ambient light		30,000lx				
Safety; EMC Interference emission Interference resistance		CE EN 61 000-6-3 / DIN EN 61326-1 (class B) EN 61 000-6-2 / DIN EN 61326-1				
Shock		15 g, 6ms				
Vibration		2g / 10Hz 500Hz				
Optical fibre cable length	sensor	2 50m				
Optical libre cable length	connector	E2000				
Cable length (all cables are shielded)	EtherCAT, Ethernet	CAT5E; length <100m				
	supply, RS422, sync./ error	<3	0m			
	analogue	<3	0m			
	encoder	<:	3m			

### Controller IFC2461



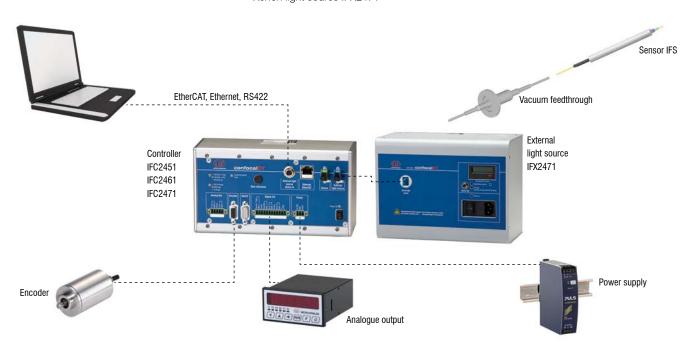
### System setup

### A measuring system confocalDT 2451/2461 consists of:

- Sensor IFS240x
- Controller IFC2451/ IFC2461

### A measuring system confocalDT 2471 consists of:

- Sensor IFS240x
- Controller IFC2471 (for external light source)
- Xenon light source IFX2471



### Customer specific modifications

On occasions, application requirements exceed the performance limits of standard sensors and controllers. To facilitate such special tasks it is possible to customize the sensor design and to adjust the controller accordingly. Common requests for modifications include changes in design, mounting options, customized cable lengths and modified measuring ranges.

### Possible modifications

- Sensors with connector
- 90° cable exit
- Vacuum suited sensors without outgassing
- Reduced sensor length
- Mounting options
- Extended sensor lance
- Optical filter for ambient light compensation
- Sensor material



### Accessories

Software

IFD24n1-Tool Free demo software tool included in delivery

Accessories light source

IFX2471/Xe/75 external Xenon light source for controller IFC2471 (70 kHz)

IFX2471/Xe/75-light-bulb for IFX2471 IFL2451/LED-light-bulb for IFC2451

IFL2451/LED(003)-light-bulb for IFC2451(003) with cooling element

CL2471-1/Xe Light source cable, 1m

Accessories IFS2405

C2401-X Fibre optical cable (3m, 10m, customer specific length up to 50m)
C2401/PT-X Armored cable (3m, 10m, customer specific length up to 50m)

C2401-3(10) Sensor cable for drag chain use, 3m C2401-5(10) Sensor cable for drag chain use, 5m

Accessories IFS2402/2403

CE2402-X Extension for fibre optical cable (3/10/13/30/50m)

CE2402-X/PT Sensor with armored cable

(3/10m, customer specific length up to 50m)

C2402/Vac/KF16 Vacuum feedthrough, 1 channel C2405/Vac/6/CF63 Vacuum feedthrough, 6 channel Vacuum feedthrough, 9 channel

Accessories

 SC2471-3/USB/IND
 Connector cable IFC2451/61/71, 3m

 SC2471-3/IF2008
 Connector cable IFC2451/61/71-IF2008, 3m

 SC2471-3/CSP
 Connector cable IFC2451/61/71-CSP2008, 3m

 SC2471-10/IF2008
 Connector cable IFC2451/61/71-IF2008, 10m

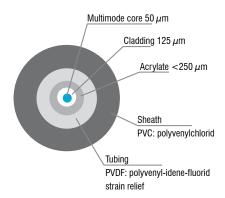
 SC2471-10/CSP
 Connector cable IFC2451/61/71-CSP2008, 10m

SC2471-10/USB/IND Connector cable IFC2451/61/71, 10m SC2471-20/USB/IND Connector cable IFC2451/61/71, 20m

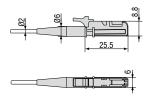
PS2020 Power supply 24 V / 2,5 A EC2471-3/OE Encoder cable, 3 m

### Fibre optic

Temperature range : -50°C - 90°C Bending radius: 30/40mm



### E2000/APC standard connector



### High performance sensors made by Micro-Epsilon



Sensors and systems for displacement and position



Sensors and measurement devices for non-contact temperature measurement



2D/3D profile sensors (laser scanner)



Optical micrometers, fibre optic sensors and fibre optics



Colour recognition sensors, LED analyzers and colour online spectrometer



Measurement and inspection systems





### SCIGATE AUTOMATION (S) PTE LTD

No.1 Bukit Batok Street 22 #01-01 Singapore 659592 Tel: (65) 6561 0488 Email: sales@scigate.com.sg Fax: (65) 6562 0588

Web: www.scigate.com.sg

Business Hours: Monday - Friday 8.30am - 6.15pm

